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(21) International Application Number: PCT/US93/00448 (22) International Filing Date: 15 January 1993 (15.01.93) (30) Priority data: 835,658 13 February 1992 (13.02.92) US (71) Applicant: MERRELL DOW PHARMACEUTICALS INC. [US/US]; 2110 East Galbraith Road, P.O. Box 156300, Cincinnati, OH 45215-6300 (US). (72) Inventors: CARR, Albert, A. ; 6693 East Farm Acres Drive, Cincinnati, OH 45237 (US). KANE, John, M. ; 6813 Dearwester Drive, Cincinnati, OH 45236 (US). MAY- NARD, George, D. ; 9214 Hunters Creek Drive, Apart- ment C, Cincinnati, OH 45242 (US). CHENG, Hsien, C. ; 12079 Cantrell Drive, Cincinnati, OH 45246 (US). DUDLEY, Mark, W. ; 714 St. Route 744, Sommer- ville, OH 45064 (US).		(74) Agent: DIXON, J., Michael; Merrell Dow Pharmaceu- ticals Inc., 2110 East Galbraith Road, P.O. Box 156300, Cincinnati, OH 45215-6300 (US). (81) Designated States: AU, CA, FI, HU, JP, KR, NO, NZ, Eu- ropean patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>
(54) Title: PIPERIDINYL THIACYCLIC DERIVATIVES (57) Abstract Piperidinyl thiacyclic derivatives useful in the treatment of allergic diseases and diseases responding to antagonism of 5HT ₂ receptors, pharmaceutical compositions and methods of treatment using these compounds.		

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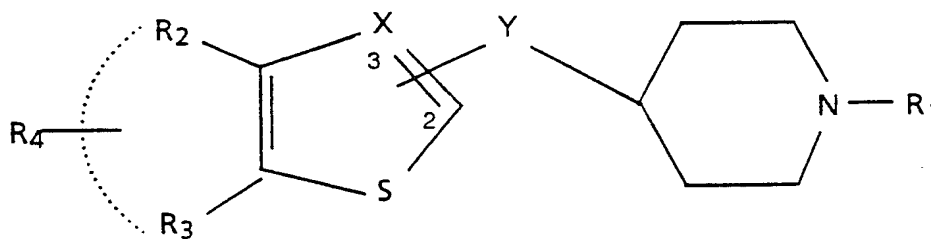
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PIPERIDINYL THIACYCLIC DERIVATIVESField of the Invention

5 The present invention is directed to compounds,
pharmaceutical compositions and methods of treatment using
same. The compounds of the present invention are
piperidinyl thiacyclic derivatives useful in the treatment
of allergic diseases and the treatment of diseases
10 responsive to serotonin 5HT₂ antagonists.

Summary of the Invention

15 The present invention comprises compounds of Formula I:

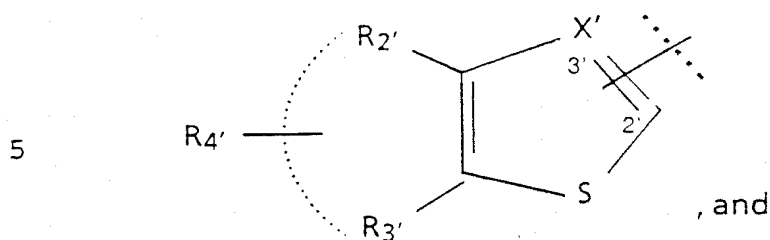


20 optical isomers or pharmaceutically acceptable salts
thereof,
25 wherein

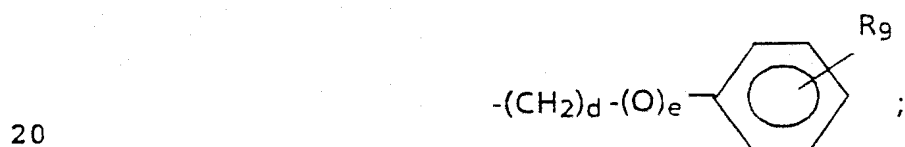
Y is -C(=O)-, -C(=CH₂)-, -C(H)(OH)-,

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-C(OH)(phenyl)- or -C(B)(OH) wherein B is



- 10 Y is attached at the heterocycle positions 2 or 3, or Y is also attached at 2' or 3' when B is present.
- X and X' are the same or different and are carbon, CH or nitrogen, provided that when Y is attached at the 3 or 3' position, X and X' are each carbon, and when Y is attached at the 2 or 2' position, X and X' are the same or different and are CH or nitrogen;
- 15 R₁ is -(CH₂)_n-Z-(CH₂)_mCOR₅, -C(O)R₈ or



- 25 R₂, R₃, R₂' and R₃' are the same or different and are hydrogen or C₁₋₄ alkyl, or when R₂ and R₃, and R₂' and R₃' are respectively taken together, with the atoms to which R₂ and R₃, and R₂' and R₃' are respectively attached, each form a phenyl moiety respectively substituted with R₄ or R₄';
- Z is a bond, O, or S;
- R₄ or R₄' are the same or different and are hydrogen, chloro, fluoro, C₁₋₄ alkyl, or C₁₋₄ alkoxy;
- 30 R₅ is OH, C₁₋₄ alkoxy or -NR₆R₇;
- R₆ and R₇ are the same or different and are H or C₁₋₄ alkyl;
- R₈ is C₁₋₄ alkyl or C₁₋₄ alkoxy;

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R₉ is H, C₁₋₄ alkyl, C₁₋₄ alkoxy, OH, chloro, bromo, fluoro, -CF₃, -NHC(O)R₁₀, or CO₂R₁₁;

R₁₀ is C₁₋₄ alkyl or C₁₋₄ alkoxy;

R₁₁ is hydrogen or C₁₋₄ alkyl;

5 n is an integer from 0-3 provided that when Z is not a bond n is an integer from 2-3;

m is an integer from 1 to 3;

d is an integer from 1 to 5; and

e is zero or 1, provided that when e is 1:

10 d is an integer from 2 to 5; and

X is N, or R₂ and R₃, with the atoms to which R₂ and R₃ are attached, form a phenyl moiety; or X is N, and R₂ and R₃, with the atoms to which R₂ and R₃ are attached, form a phenyl moiety.

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The present invention further comprises the use of these compounds in a pharmaceutical composition. These compounds are useful in the treatment of subjects having allergic diseases and diseases responsive to 5HT₂

20 antagonism.

Detailed Description of the Present Invention

Terms used herein have the following meanings: "C₁₋₄ alkyl" is a branched or straight chain alkyl having 1, 2, 3
25 or 4 carbon atoms such as methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, etc.; "C₁₋₄ alkoxy" is a branched or straight chain alkoxy having 1, 2, 3 or 4 carbon atoms such as methoxy, ethoxy, n-propoxy,
30 isopropoxy, n-butoxy, isobutoxy, etc.; and "pharmaceutically acceptable salt" is either an acid addition salt or a basic addition salt.

The compound of Formula I comprises an optionally
35 substituted heterocycle linked to an optionally substituted

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piperidinyl by a Y group. The Y group represents a carbonyl group ($-C(=O)-$), an ethenylene group ($-C(=CH_2)-$), a hydroxymethylene group ($-C(H)(OH)-$), a methine group substituted with hydroxy and phenyl ($-C(OH)(phenyl)-$) or a
5 methine group substituted with hydroxy and an optionally substituted heterocycle represented by "B" ($-C(B)(OH)-$). The Y as a carbonyl group is preferred.

As shown in Formula I, Y can be linked to one
10 heterocycle or two of the same or different types of heterocycles (the second heterocycle being B). The heterocycles of the present invention are selected from thienyl (also known as thiophenyl) as in Example 1, thiazolyl as in Example 3, benzothiophenyl as in Example 5
15 and benzothiazolyl as in Example 8. The heterocycle benzothiazolyl is preferred, and, when two heterocycles are present, they are preferably both not simultaneously thiophenyl.

20 As shown in formula I, the straight dotted line of B indicates attachment to the remainder of the compound of formula I via the line intersected by the dotted line, the intersected line being between positions 2' and 3' of the heterocycle. The curved dotted line between R_2 and R_3 , and
25 the curved dotted line R_2' and R_3' each represent a possible ring formation therebetween, as more fully described hereafter.

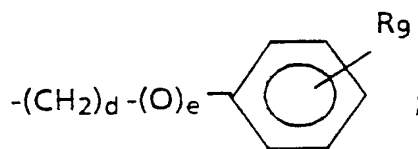
The heterocycles are attached to Y via the available
30 carbon atom at either the 2 or the 3 position of the heterocycle (see Formula I) or, in the heterocycle designated as "B", the 2' or 3' position, as represented by a line positioned therebetween, provided that when Y is attached at the 3 or 3' position, X and X' are each carbon,
35 and when Y is attached at the 2 or 2' position X and X' are

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each independently CH or nitrogen. That is, when the heterocycle or heterocycles do not contain a nitrogen in the ring, Y may attach thereto at the 2 or 3 positions (2' or 3' positions in B), but when there is a nitrogen atom at position 3 of the heterocycle, Y will only attach at the 2 position (or the 2' position of B).

The heterocycle or heterocycles attached to Y in Formula I may be optionally substituted. When the heterocycle contains one ring, i.e., a thiophenyl or thiazolyl ring, the substitutions are represented by R_2 and R_3 , or, when the second heterocycle represented by B is present, the substituents are also represented by R_2' and R_3' . When the heterocycle(s) contain(s) two rings, i.e., benzothiophenyl or benzothiazolyl, the substitution of the heterocycles is by R_4 or R_4' at any position on the phenyl moiety except on the carbon atoms shared with the five membered ring moieties. R_4 and R_4' may be the same or different moieties. Each of R_2 , R_2' , R_3 , or R_3' can be a hydrogen or C_{1-4} alkyl. Preferably, R_2 , R_2' , R_3 , or R_3' are each hydrogen. Each of R_4 or R_4' can be hydrogen, chloro, fluoro, C_{1-4} alkyl or C_{1-4} alkoxy. Preferably, R_4 and R_4' are hydrogen.

R_1 is attached to the nitrogen in the piperdinyll moiety and may be $-(CH_2)_n-Z-(CH_2)_mCOR_5$, $-C(O)R_8$ or



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Z is a bond, oxygen atom (O) or sulfur atom (S). When Z is a bond, the subscript n represents the integers 0, 1, 2 or 3. When Z is other than a bond, n represents the integers 2 or 3. The subscript m represents the integer 1, 2 or 3.

R_5 is $-OH$, C_{1-4} alkoxy or $-NR_6R_7$. R_6 and R_7 are each

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independently hydrogen or C₁₋₄ alkyl. The subscript d represents any of the integers 1, 2, 3, 4 or 5, and preferably the integers 1, 2 or 3. The subscript e represents the integers 0 or 1, and preferably 1, with the proviso that both d and e cannot simultaneously be 1. When e is 1, d is greater than 1, i.e., 2, 3, 4 or 5.

Also, when e is 1:

- (1) d is an integer from 2 to 5; and
- (2) (a) X is N, or R₂ and R₃, with the atoms to which R₂ and R₃ are attached, form a phenyl moiety; or
10 (b) X is N, and R₂ and R₃, with the atoms to which R₂ and R₃ are attached, form a phenyl moiety.

In other words, when e is 1, d is always an integer from 2 to 5. Additionally, when e is 1, the heterocycle group shown in Formula I attached Y (not the "B" heterocycle) is not a thiophene radical, i.e., either N is present in the five membered ring and/or a phenyl group is fused to the five membered ring.

20 R₈ means C₁₋₄ alkyl or C₁₋₄ alkoxy. R₉ means H, C₁₋₄ alkyl, C₁₋₄ alkoxy, OH, chloro, bromo, fluoro, -CF₃, -NHC(O)R₁₀, or CO₂R₁₁. R₉ can substitute the phenyl moiety at any ortho, meta or para position, the para position being preferred. R₁₀ is C₁₋₄ alkyl or C₁₋₄ alkoxy, and R₁₁ is
25 C₁₋₄ alkyl. Preferably R₉ is an ester or an acid.

"Pharmaceutically acceptable acid addition salts" applies to any non-toxic organic or inorganic acid addition salt of the base compounds of formula I or any of its intermediates. Illustrative inorganic acids which form
30 suitable salts include hydrochloric, hydrobromic, sulphuric and phosphoric acid and acid metal salts such as sodium monohydrogen orthophosphate and potassium hydrogen sulfate. Illustrative organic acids which form suitable salts
35 include the mono-, di- and tricarboxylic acids.

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Illustrative of such acids are, for example, acetic, glycolic, lactic, pyruvic, malonic, succinic, glutaric, fumaric, malic, tartaric, citric, ascorbic maleic, hydroxymaleic, benzoic, hydroxybenzoic, phenylacetic, cinnamic, salicyclic, 2-phenyloxybenzoic, p-toluenesulfonic acid and sulfonic acids such as methanesulfonic acid and 2-hydroxyethane sulfonic acid. Either the mono- or di-acid salts can be formed, and such salts can exist in either a hydrated or substantially anhydrous form. In general, the acid addition salts of these compounds show increased solubility in water and various hydrophilic organic solvents and, in comparison to their free base forms, generally demonstrate higher melting points.

Some of the compounds of Formula I contain asymmetric centers. Any reference in this application, including the claims, to one of the compounds represented by Formula I is meant to encompass either a specific optical isomer or a mixture of enantiomers or diastereomers. The specific optical isomers can be separated and recovered by techniques known in the art such as chromatography on chiral stationary phases or resolution via chiral salt formation and subsequent separation by selective crystallization.

The piperidinyl thiacyclic derivatives of Formula I can be prepared by utilizing conventional procedures and techniques which are well known and appreciated in the art. The schemes show compounds having a connecting line through the heterocycle between positions 2 and 3 of the heterocycle (positions 2 and 3 being designated as in Formula I). This is to indicate attachment at the heterocycle at either position 2 or 3 with the caveat that when X is nitrogen, the heterocycle is always attached at position 2.

One general synthetic procedure for the preparation of the compounds of Formula I wherein Y is $-C(=O)-$ is set forth in Scheme A. In Scheme A, all substituents are as previously defined unless otherwise indicated.

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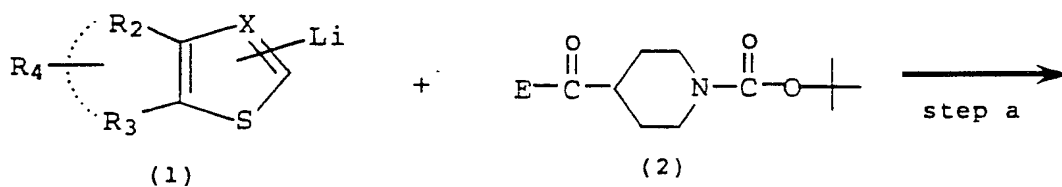
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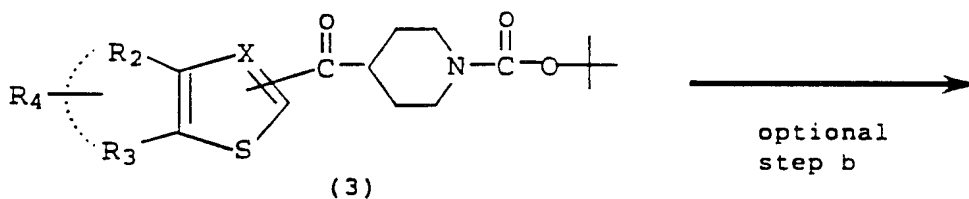
Scheme A

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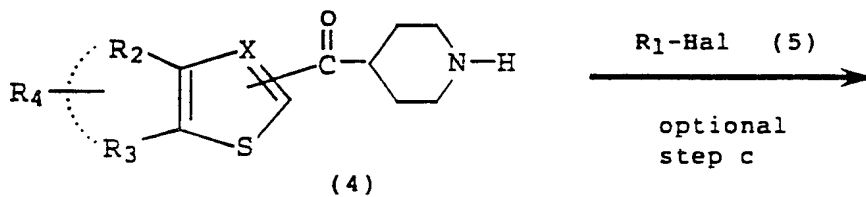


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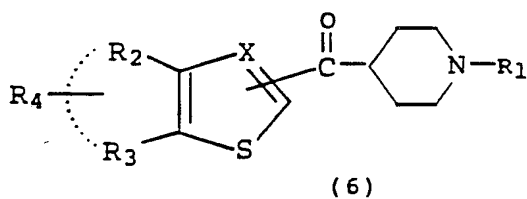
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$E = C_1-C_4$ alkoxy or $N(OCH_3)CH_3$
 $Hal = Cl, Br, \text{ or } I$

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Scheme A provides one general synthetic procedure for preparing the compounds of Formula I wherein Y is $-C(=O)-$.

In step a, the appropriate lithio thiacyclic derivative
5 of structure (1) is acylated with the piperidinyl derivative of structure (2) to give the corresponding piperidinyl thiacyclic derivative of structure (3).

For example, a solution of the appropriate lithio
10 thiacyclic derivative of structure (1) is contacted with the piperidinyl derivative of structure (2) at a temperature range of from about -90°C to about -50°C and more preferably about -78°C . The reaction is typically conducted under anhydrous conditions in a suitable aprotic
15 organic solvent such as tetrahydrofuran. The piperidinyl derivative and the lithio thiacyclic derivative are preferably present in the reaction zone in an approximately equimolar quantity. A slight excess of either reactant is not deleterious to the reaction. The reaction is allowed
20 to proceed for a period of time ranging from about 20 minutes to about 5 hours, and more preferably about 30 minutes. The reaction is then quenched with a proton source such as, for example, saturated aqueous ammonium chloride or methanol. The resulting reaction mixture is
25 extracted with a suitable solvent, such as ethyl acetate, washed with water, dried over either Na_2SO_4 or MgSO_4 , filtered and the solvent evaporated *in vacuo*.

Appropriate lithio thiacyclic derivatives of structure
30 (1) are commercially available or prepared by techniques and procedures well known in the art. For example, a solution of the appropriate starting thiacyclic derivative is contacted with an organolithium compound such as n-butyllithium or t-butyllithium, more preferably with t-
35 butyllithium, for a period of time ranging from about 5

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minutes to about 30 minutes and more preferably about 15 minutes; at a temperature range of from about -90°C to about -50°C and more preferably about -78°C. The organolithium compound will be present in the quantity of
5 from about 1.0 to about 1.1 equivalents for every mole of thiacyclic derivative utilized, and more preferably will be present in an approximately equimolar quantity with the lithio thiacyclic derivative. The reaction is typically conducted under anhydrous conditions in a suitable aprotic
10 organic solvent such as tetrahydrofuran.

Typically, when Y is to be attached at the 3 position of the lithio thiacyclic derivative of structure (1), an appropriate starting thiacyclic derivative is one wherein
15 the 3 position is substituted with bromine or iodine. When Y is to be attached at the 2 position of the lithio thiacyclic derivative of structure (1), an appropriate starting heterocyclic derivative is one wherein the 2 position is substituted with hydrogen, bromine or iodine.
20 Examples of appropriate starting heterocyclic derivatives are 3-bromobenzo[b]thiophene, benzo[b]thiophene, benzothiazole, 2-bromobenzothiazole, thiazole, and 3-bromothiophene.

25 The piperidinyl heterocyclic derivative of structure (3) can be purified according to techniques known in the art. For example, one suitable technique is to subject the concentrate obtained above to chromatography on silica gel utilizing an appropriate organic solvent such as ethyl
30 acetate as the eluting agent. The eluent can be evaporated and the resulting product can be recrystallized from a suitable solvent such as, for example, cyclohexane. Other suitable solvent systems will be readily apparent to those skilled in the art.

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In optional step b, the piperidine functionality of the appropriate piperidinyl thiacyclic derivative of structure (3) is deprotected under acidic conditions to give the piperidinyl thiacyclic derivative of structure (4) using procedures and techniques well known in the art. For example, the t-butyloxycarbonyl group (t-Boc) can be cleaved with trifluoroacetic acid.

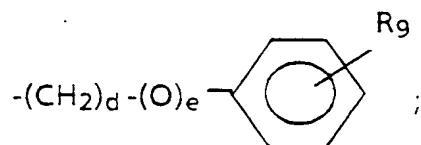
In optional step c, the piperidine functionality of the appropriate piperidinyl thiacyclic derivative of structure (4) is N-alkylated under basic conditions with the appropriate alkyl halide of structure (5) to give the piperidinyl thiacyclic derivative of structure (6).

For example, the piperidinyl thiacyclic derivative of structure (4) is reacted with the appropriate alkyl halide of structure (5) in the presence of a base such as K_2CO_3 , $KHCO_3$, Na_2CO_3 , $NaHCO_3$, triethylamine, or pyridine in a solvent such as dimethylformamide, dimethylsulfoxide, aqueous tetrahydrofuran or ethanol. Typically the reactants will be stirred together for a period of time ranging from about 30 minutes to about 48 hours, at a temperature range of from about $0^\circ C$ to about $100^\circ C$. The non-reacting substituents appearing in the alkyl halide (R_1) correspond to those appearing in the product. The piperidinyl thiacyclic derivative of structure (6) can be recovered from the reaction zone by treatment with water and extraction with an organic solvent as is known in the art. It can be purified by techniques known in the art such as recrystallization or chromatography as described previously. Typically the piperidinyl thiacyclic derivative of structure (4), as its trifluoroacetic acid salt, is converted *in situ* to its free base during the alkylation and may be optionally converted to other acid addition salts as is known in the art.

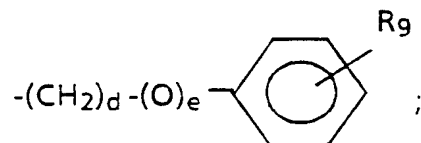
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Alternatively, the piperidine functionality of the appropriate piperidinyl thiacyclic derivative of structure (4) can be N-alkylated with the appropriate alkyl halide of structure (5) under phase-transfer catalysis conditions as is known in the art.

Alternatively, those piperidinyl thiacyclic derivatives of structure (6) wherein R_1 is $-(CH_2)_n-Z-(CH_2)_mCOR_5$ wherein R_5 is OH or



wherein R_9 is CO_2R_{11} and R_{11} is H may be prepared from the appropriate piperidinyl thiacyclic derivatives of structure (6) wherein R_1 is $-(CH_2)_n-Z-(CH_2)_mCOR_5$ wherein R_5 is C_{1-4} alkoxy or



wherein R_9 is CO_2R_{11} and R_{11} is C_{1-4} alkyl via an ester hydrolysis reaction as is known in the art.

Starting materials for use in Scheme A are readily available to one of ordinary skill in the art. For example, carbomethoxy methoxyethyl chloride is described in *J. Org. Chem.* 26, 4325-7 1961.

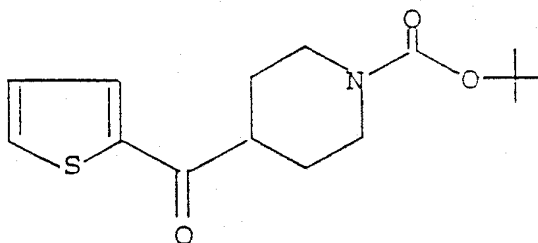
The following examples present typical syntheses as described in Scheme A. These examples are understood to be illustrative only and are not intended to limit the scope of the present invention in any way. As used herein, the following terms have the indicated meanings: "g" refers to

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grams; "mmol" refers to millimoles; "mL" refers to milliliters; "bp" refers to boiling point; "mp" refers to melting point; "°C" refers to temperature in degrees Celsius; "mm Hg" refers to pressure in millimeters of mercury; "μL" refers to microliters; "μg" refers to micrograms; and "μM" refers to micromolar.

Example 1

4-[(Thiophene-2-yl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester



Mix 4-piperidinecarboxylic acid (107.5g, 832mmol), 1N sodium hydroxide (40g in 900mL water) and tert-butanol (1800mL). Add, by portionwise addition, di-tert-butyl dicarbonate (200g, 916mmol). Stir overnight, evaporate the solvent *in vacuo* and acidify the aqueous phase with aqueous hydrochloric acid. Extract the acidic aqueous phase with ethyl ether (3X), combine the organic phases and wash with water and brine. Dry (MgSO₄), evaporate the solvent *in vacuo* and recrystallize (ethyl acetate/hexane) to give 1,4-piperidinedicarboxylic acid, 1-(1,1-dimethylethyl) ester as white needles, m.p. 147-149°C.

Dissolve 1,4-piperidinedicarboxylic acid, 1-(1,1-dimethylethyl) ester (50.0g, 218mmol) in anhydrous methylene chloride (500mL) and place under a nitrogen atmosphere. Add, by portionwise addition, 1,1'-carbonyldiimidazole (38.9g, 240mmol) and stir for 1 hour.

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Add, in one portion, N,O-dimethylhydroxylamine hydrochloride (23.4g, 240mmol) and stir overnight. Wash the solution with 1N hydrochloric acid (2X), saturated sodium hydrogen carbonate and brine. Dry (MgSO₄), evaporate the solvent *in vacuo* and purify by distillation to give 4-[[(N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester as a clear oil, b.p. 120-140°C @ 0.8mm Hg.

- 10 Mix 4-[[(N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (3.0g, 11.02mmol) and anhydrous tetrahydrofuran (10mL), cool to -78°C and place under an argon atmosphere. Add 2-lithiothiophene (12.1mL of a 1M solution in
- 15 tetrahydrofuran, 12.1mmol). Stir the resulting brown solution at -78°C for 1 hour, remove the ice bath and allow to warm for 15 minutes. Add saturated ammonium chloride (10mL) and stir for 30 minutes. Partition between ethyl acetate and water, separate the organic phase and wash the
- 20 aqueous phase with additional ethyl acetate. Wash the combined organic phases with saturated sodium chloride, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by silica gel chromatography (20% ethyl acetate/hexane) and recrystallize (ethyl acetate/hexane) to give the title
- 25 compound as pale yellow crystalline solid; mp 154-156°C.

Anal. Calcd for C₁₅H₂₁NO₃S: C, 60.99; H, 7.17; N, 4.74.

Found: C, 60.89; H, 7.26; N, 4.74.

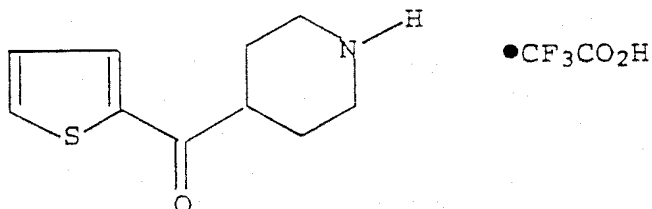
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Example 2(Thiophene-2-yl)(4-piperidiny1)methanone•CF₃CO₂H

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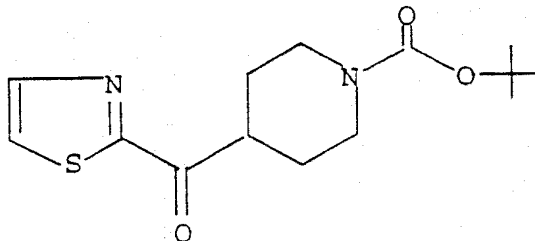
10 Mix 4-[(thiophene-2-yl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (12.9g, 43.67mmol) and trifluoroacetic acid (80mL) and stir at room temperature for 2 hours. Cool in an ice/water bath and dilute with ethyl ether. Collect the resulting solid by filtration,
15 wash with ethyl acetate and recrystallize (methanol/ethyl ether) to give the title compound as an off-white solid; mp 186-187°C.

Anal. Calcd for C₁₀H₁₃NOS•CF₃CO₂H: C, 46.60; H, 4.56; N, 4.50.
20 Found: C, 46.35; H, 4.56; N, 4.49.

Example 3

25 4-[(2-Thiazolyl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester

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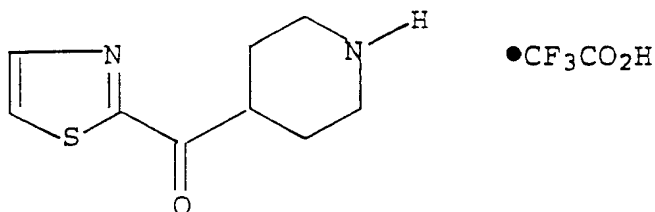


Prepare according to the procedure described in Example 1 using 2-lithiothiazole.
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Example 4(2-Thiazolyl)(4-piperidiny1)methanone•CF₃CO₂H

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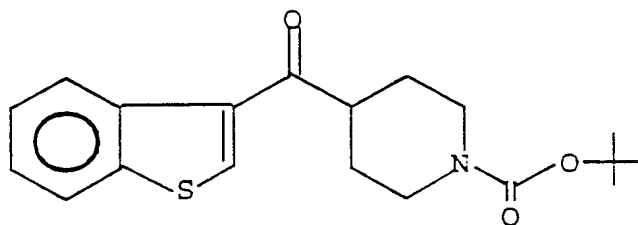


- 10 Prepare according to the procedure described in Example 2 using 4-[(2-thiazolyl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester.

Example 5

- 15 4-[(Benzo[b]thiophene-3-yl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester

20



- 25 Dissolve benzo[b]thiophene (23g, 0.170mmol) in carbon tetrachloride (80mL). Add, by dropwise addition, a solution of bromine (26.85g, 0.168mmol) in carbon tetrachloride (30mL) and stir at room temperature for 2 days. Quench with a 1M solution of sodium thiosulfate and separate the organic phase. Extract the aqueous phase with
- 30 carbon tetrachloride, combine the organic phases and dry (MgSO₄). Evaporate the solvent *in vacuo* and purify by distillation to give 3-bromobenzo[b]thiophene as a pale yellow liquid (17.33g, 48%); bp 64-72°C @ 0.02mm Hg.

35

-18-

Dissolve freshly distilled 3-bromobenzo[b]thiophene (2.47g, 11.59mmol) in anhydrous ethyl ether (50mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, t-butyllithium (13.6mL of a 1.7M solution in pentane, 23.1mmol) and stir at -78°C for 20 minutes. Add, by dropwise addition, a solution of 4-[[[N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (3.16g, 11.59mmol) in anhydrous tetrahydrofuran (15mL). Stir at -78°C for 1 hour and quench with saturated ammonium chloride. Partition between water and ethyl acetate, separate the organic phase and extract the aqueous phase with ethyl acetate. Wash the combined organic phases with saturated sodium chloride and dry (Na₂SO₄). Evaporate the solvent *in vacuo* and purify by chromatography (20% ethyl acetate/hexane) to give the title compound as a colorless foam.

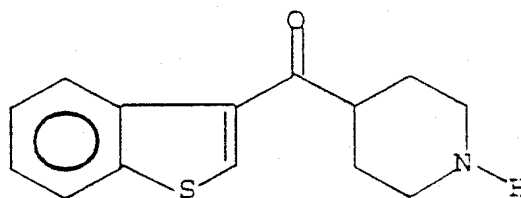
Mass Spectrum: EI/70EV m/e 345 (M⁺)

20

Example 6

(Benzo[b]thiophene-3-yl)(4-piperidinyl)methanone•CF₃CO₂H

25



Dissolve 4-[(benzo[b]thiophene-3-yl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (3.75g, 10.8mmol) in trifluoroacetic acid (30mL). Stir at room temperature for 30-40 minutes. Cool in an ice bath and dilute with ethyl ether (200mL). Keep at 0°C for 1-2 hours, collect the solid by filtration and recrystallize

35

-19-

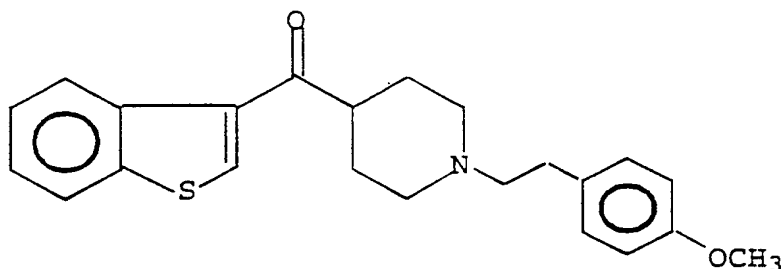
(methanol/ethyl ether) to give the title compound as small colorless plates; mp 195-197°C.

Anal. Calcd for $C_{14}H_{15}NOS \cdot CF_3CO_2H$: C, 53.48; H, 4.49; N, 3.90.

Found: C, 53.14; H, 4.50; N, 3.90.

Example 7

[Benzo[b]thiophene-3-yl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone



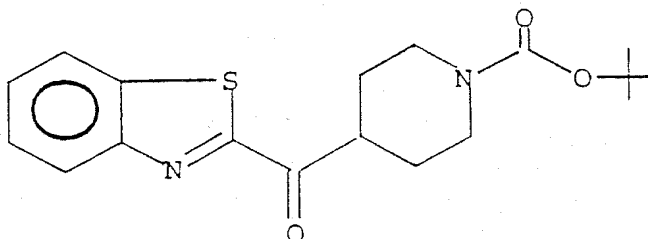
Mix (benzo[b]thiophene-3-yl)(4-piperidinyl)methanone $\cdot CF_3CO_2H$ (2.0g, 5.56mmol), 2-(4-methoxyphenyl)ethyl bromide (1.27g, 5.93mmol), potassium carbonate (1.95g, 1.41mmol) and anhydrous dimethylformamide (20mL). Warm to approximately 90°C and stir overnight. Allow to cool to room temperature and partition between a 2:1 mixture of ethyl acetate:toluene and water. Separate the aqueous phase and wash the organic phase with water and saturated sodium chloride. Dry (Na_2SO_4) and evaporate the solvent *in vacuo*. Purify by chromatography (40% ethyl acetate/hexane) and recrystallize (cyclohexane) to give the title compound as pale yellow plates; mp 114-116°C.

Anal. Calcd for $C_{23}H_{25}NO_2S$: C, 72.79; H, 6.64; N, 3.69.
Found: C, 72.58; H, 6.63; N, 3.66.

-20-

Example 8

4-[(2-Benzothiazolyl)carbonyl]-1-piperidinecarboxylic acid,
1,1-dimethylethyl ester



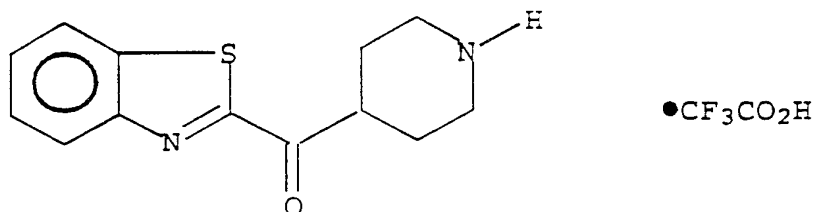
Dissolve benzothiazole (2.0g, 14.79mmol) in anhydrous tetrahydrofuran (50mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, n-butyllithium (6.5mL of a 2.5M solution in hexane, 16.27mmol) and stir at -78°C for 30 minutes. Add, by dropwise addition, a solution of 4-[[[N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (4.03g, 14.79mmol) in anhydrous tetrahydrofuran (50mL). Stir at -78°C for 1.5 hours, remove the ice bath and allow to warm for 10 minutes, quench with saturated ammonium chloride (100mL) and stir for an additional hour. Separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (10% ethyl acetate/hexane) to give the title compound as pale yellow crystals; mp 94-95°C.

Anal. Calcd for C₁₈H₂₂N₂O₃S: C, 62.40; H, 6.40; N, 8.09.
Found: C, 62.20; H, 6.46; N, 7.94.

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Example 9(2-Benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H

5



10 Mix 4-[(2-benzothiazolyl)carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (10.5g, 30.31mmol) and trifluoroacetic acid (75mL) and stir at room temperature for 2 hours. Cool in an ice/water bath and add ethyl ether until a solid begins to precipitate. Stir at 0°C for 30
15 minutes, collect the solid by filtration and wash with ethyl ether and recrystallize (methanol/ethyl ether) to give the title compound as a white powder; mp 195-197°C.

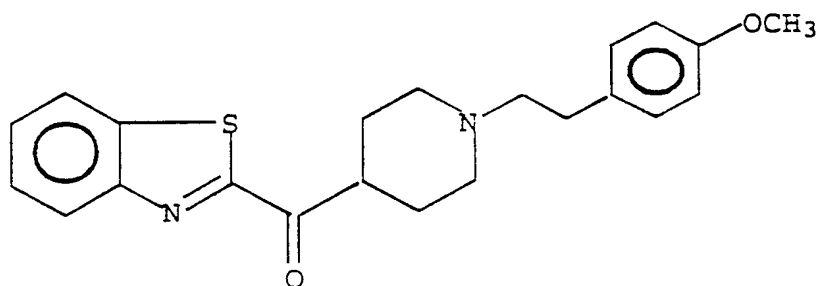
Anal. Calcd for C₁₃H₁₄N₂OS•CF₃CO₂H: C, 50.00; H, 4.20; N, 7.77.
20

Found: C, 50.12; H, 4.17; N, 7.79.

Example 10

25 [2-Benzothiazolyl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone

30



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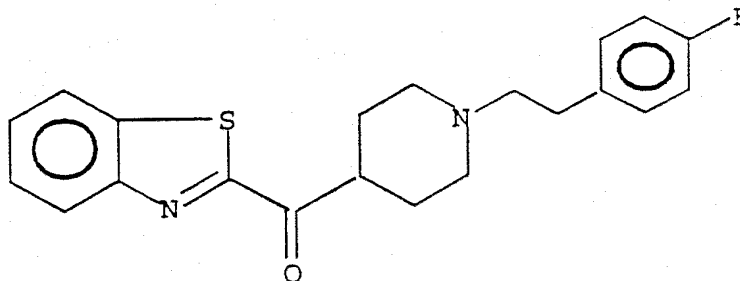
Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H (331g, 9.19mmol), 2-(4-methoxyphenyl)ethyl bromide (2.07g, 9.64mmol), potassium carbonate (3.33g, 24.1mmol) and dimethylformamide (35mL) and heat at 90°C overnight. Cool to room temperature and partition between a 2:1 mixture of ethyl acetate/toluene and water. Separate the aqueous phase and wash the organic phase with water and brine. Dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (30% ethyl acetate/hexane) and recrystallize (cyclohexane) to give the title compound as a tan powder; mp 119-120°C.

Anal. Calcd for C₂₂H₂₄N₂O₂S: C, 69.44; H, 6.36; N, 7.36. Found: C, 69.48; H, 6.52; N, 7.06.

Example 44 gives an alternative method of making this compound.

Example 11

[2-Benzothiazolyl][1-[2-(4-fluorophenyl)ethyl]-4-piperidinyl]methanone



Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H (1.95g, 5.43mmol), 2-(4-fluorophenyl)ethyl bromide (1.70g, 8.35mmol), benzyltriethylammonium bromide (149mg, 0.54mmol), sodium hydroxide (5g), water (25mL) and methylene chloride (25mL). Stir at room temperature under

-23-

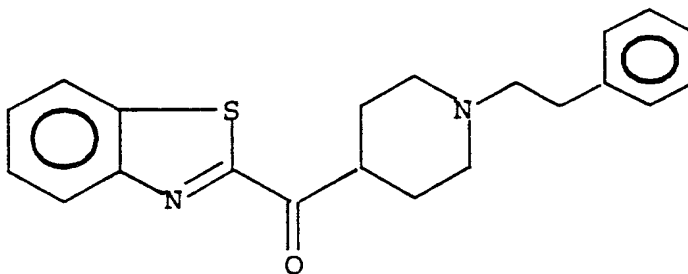
an argon atmosphere overnight, then heat at reflux overnight. Cool the reaction to room temperature, separate the organic phase and extract the aqueous phase with methylene chloride (50mL). Combine the organic phases, dry
5 (Na₂SO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (20% ethyl acetate/hexane with 2% triethylamine) and recrystallize (hexane) to give the title compound as pale yellow needles; mp 97-98°C.

10 Anal. Calcd for C₂₁H₂₁FN₂OS: C, 68.45; H, 5.74; N, 7.60.
Found: 68.26; H, 5.58; N, 7.29.

Example 12

[2-Benzothiazolyl][1-(2-phenylethyl)-4-
15 piperidinyl]methanone

20



Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H
25 (2.56g, 7.13mmol), 2-phenylethyl bromide (1.45g, 7.84mmol),
18-Crown-6 (188mg, 0.71mmol), potassium carbonate (9.85g,
71.3mmol) and methylene chloride (100mL). Stir at room
temperature under an argon atmosphere for 2 hours, then add
potassium iodide (200mg). Stir at room temperature for an
30 additional 2 hours then heat at reflux overnight. Add
additional 2-phenylethyl bromide (1.45g, 7.84mmol) and heat
at reflux overnight. Add additional 2-phenylethyl bromide
(1.45g, 7.84mmol) and heat at reflux overnight. Cool the
reaction to room temperature and pour into water (150mL).
35 Separate the organic phase, wash with water (100mL) and dry

-24-

(Na₂SO₄). Evaporate the solvent *in vacuo* and purify by chromatography (20% ethyl acetate/hexane with 2% triethylamine) to give the title compound as a yellow solid; mp 108.5-109.5°C.

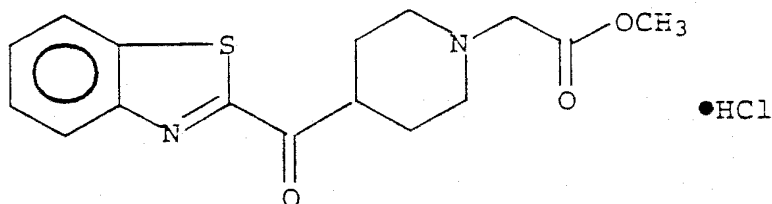
5

Anal. Calcd for C₂₁H₂₂N₂OS: C, 71.97; H, 6.33; N, 8.00.
Found: C, 71.94; H, 6.22; N, 7.74.

Example 13

10 4-[(2-Benzothiazolyl)carbonyl]-1-piperidineacetic acid, methyl ester•HCl

15



Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H
20 (3.0g, 8.33mmol), methyl bromoacetate (1.34g, 8.74mmol),
sodium bicarbonate (1.75g, 20.83mmol), tetrahydrofuran
(120mL) and water (30mL). Heat at reflux for 4 hours, cool
to room temperature and partition between ethyl acetate and
water. Separate the organic phase and extract the aqueous
25 phase with ethyl acetate. Combine the organic phases, wash
with water and dry (MgSO₄). Evaporate the solvent *in vacuo*
to give a yellow oil. Dissolve the oil in ethanol/ethyl
ether and treat with ethereal hydrogen chloride gas. Cool
overnight, collect the resulting solid by filtration, wash
30 with ethyl ether and dry to give the title compound as a
white crystalline solid; mp 177-178°C.

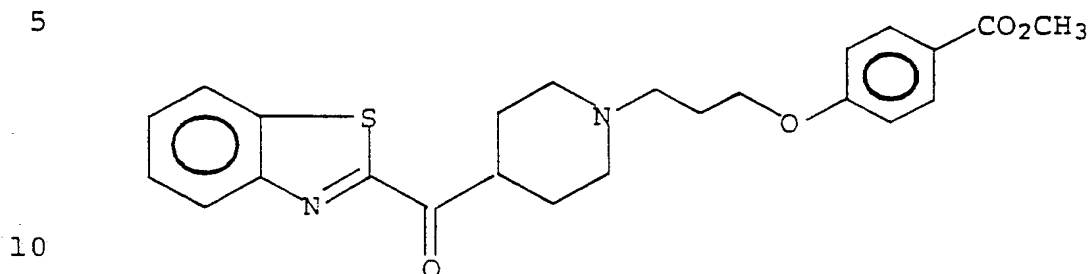
Anal. Calcd for C₁₆H₁₈N₂O₃S•HCl: C, 54.16; H, 5.40; N,
7.89.

35 Found: C, 53.87; H, 5.41; N, 8.06.

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Example 14

4-[3-[4-[(2-Benzothiazolyl)carbonyl]-1-
piperidinyl]propoxy]benzoic acid, methyl ester



Dissolve 4-(3-chloropropoxy)benzoic acid, methyl ester (6.97g, 30.5mmol) in anhydrous acetone (100mL) and add powdered sodium iodide (16.0g, 107mmol). Heat at reflux under an argon atmosphere for 38 hours. Dilute with ethyl ether (100mL) and filter through Celite® filter aid. Wash the filtrate with water and brine, then dry (MgSO₄). Evaporate the solvent *in vacuo* to give 4-(3-iodopropoxy)benzoic acid, methyl ester as a yellow oil.

Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H (7.08g, 19.7mmol), 4-(3-iodopropoxy)benzoic acid, methyl ester (6.50g, 20.3mmol), sodium hydrogen carbonate (3.41g, 40.6mmol), tetrahydrofuran (100mL) and water (20mL). Heat at reflux under an argon atmosphere overnight. Cool to room temperature, dilute with ethyl acetate (150mL), wash with 10% sodium hydrogen carbonate (50mL), water (2X50mL) and saturated sodium chloride (50mL). Dry (MgSO₄), evaporate the solvent *in vacuo* and triturate with hexane. Collect the solid by filtration and recrystallize (methanol) to give the title compound as a pale yellow solid; mp 108-109.5°C.

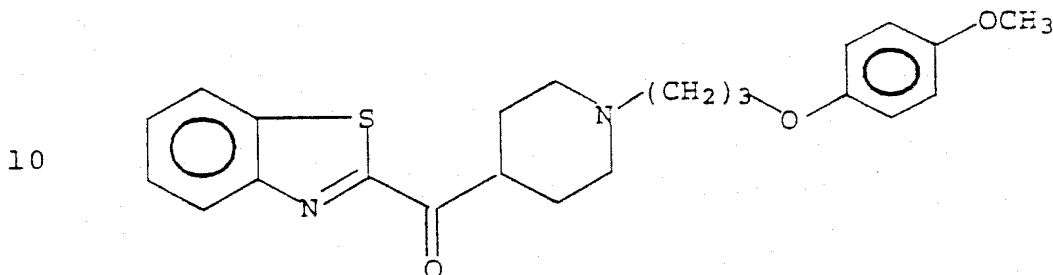
Anal. Calcd for C₂₄H₂₆N₂O₄S: C, 65.73; H, 5.98; N, 6.39.

-26-

Found: C, 65.44; H, 6.06; N, 6.34.

Example 15

[2-Benzothiazolyl][1-[3-(4-methoxyphenyl)propoxyl-4-
5 piperidinyl]methanone



15 Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H
(7.0g, 19.5mmol), 1-(3-chloropropoxy)-4-methoxybenzene
(4.01g, 20.0mmol), sodium bicarbonate (3.36g, 40.0mmol),
sodium iodide (3.04g, 20.3mmol), tetrahydrofuran (100mL)
and water (20mL). Place under an argon atmosphere and heat
at reflux for 24 hours. Dilute with ethyl acetate (100mL)
20 and wash with water (50mL) and brine (50mL). Dry (MgSO₄),
evaporate the solvent *in vacuo* to give an yellow solid
Purify by chromatography (ethyl acetate) and recrystallize
(ethanol) to give the title compound as a pale yellow
solid; mp 114-115°C.

25 Anal. Calcd for C₂₃H₂₆N₂O₃S: C, 67.29; H, 6.38; N, 6.82.
Found: C, 67.12; H, 6.44; N, 6.67.

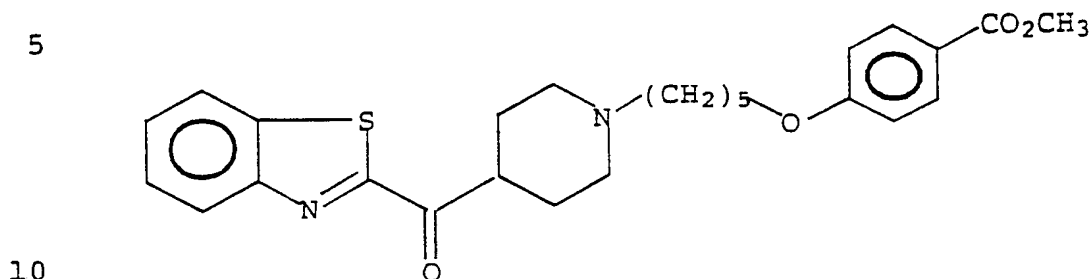
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Example 16

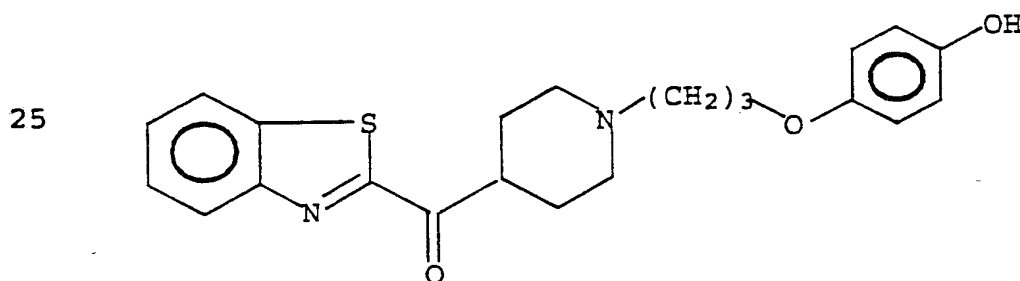
4-[5-[4-[(2-Benzothiazolyl)carbonyl]-1-piperidinyl]pentoxy]benzoic acid, methyl ester



Prepare according to the procedure described in Example 15 using 4-(5-chloropentoxy)benzoic acid, methyl ester. 4-(5-Chloropentoxy)benzoic acid, methyl ester can be prepared from methyl 4-hydroxybenzoate and 1,3-dibromopropane according to the procedure described in *J. Am. Chem. Soc.* 44, 2645 1922.

Example 17

20 [2-Benzothiazolyl][1-[3-(4-hydroxyphenyl)propoxy]-4-piperidnyl]methanone



30 Prepare according to the procedure described in Example 15 using 1-(3-chloropropoxy)-4-hydroxybenzene. 1-(3-Chloropropoxy)-4-hydroxybenzene can be prepared by treating 1-(3-chloropropoxy)-4-methoxybenzene with trimethylsilyl

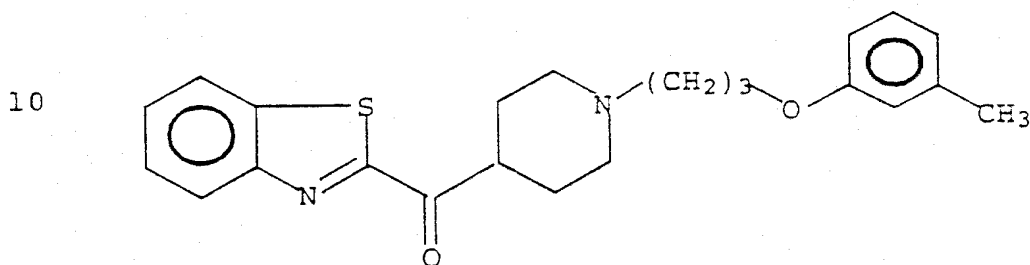
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iodide according to the the procedure described in *J. Org. Chem.* 42, 3761 1977.

Example 18

5 [2-Benzothiazolyl][1-[3-(3-methylphenyl)propoxy]-4-piperidinyl]methanone



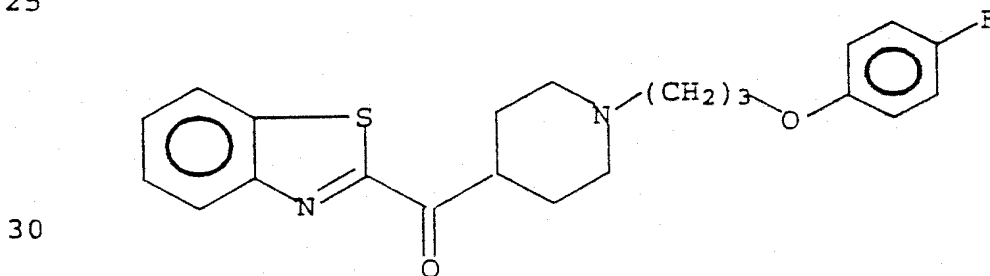
15 Prepare according to the procedure described in Example 15 using 1-(3-chloropropoxy)-3-methylbenzene. 1-(3-Chloropropoxy)-3-methylbenzene can be prepared from m-cresol and 1,3-dibromopropane according to the the procedure described in *J. Am. Chem. Soc.* 44, 2645 1922.

20

Example 19

[2-Benzothiazolyl][1-[3-(4-fluorophenyl)propoxyl]-4-piperidinyl]methanone

25



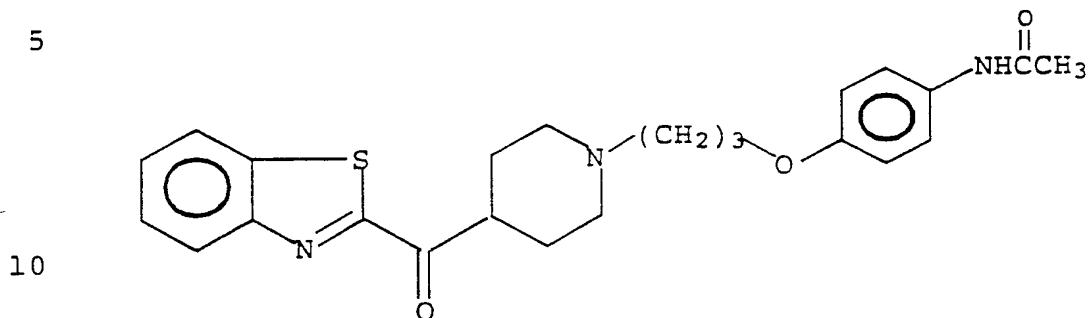
Prepare according to the procedure described in Example 15 using 1-(3-chloropropoxy)-4-fluorobenzene.

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Example 20

[2-Benzothiazolyl][1-[3-(4-acetamidophenyl)propoxy]-4-piperidinyl]methanone



Mix (2-benzothiazolyl)(4-piperidinyl)methanone•CF₃CO₂H (3.45g, 9.6mmol), 1-(3-chloropropoxy)-4-acetamidobenzene (2.20g, 9.66mmol), sodium bicarbonate (1.68g, 20.0mmol), sodium iodide (1.50g, 10.0mmol), tetrahydrofuran (100mL) and water (20mL). Place under an argon atmosphere and heat at reflux for 24 hours. Dilute with ethyl acetate (100mL) and wash with water (50mL) and brine (50mL). Dry (MgSO₄), evaporate the solvent *in vacuo* to give a pale yellow solid. Purify by recrystallization (ethanol) to give the title compound as a pale yellow solid; mp 171-172°C.

Anal. Calcd for C₂₄H₂₇N₃O₃S: C, 65.88; H, 6.22; N, 9.60.
Found: C, 65.62; H, 6.22; N, 9.60.

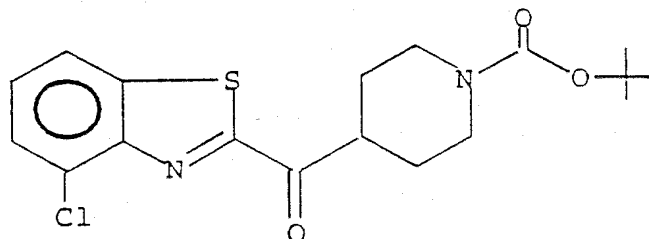
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Example 21

[(2-(4-Chlorobenzothiazolyl))carbonyl]-1-
piperidinecarboxylic acid, 1,1-dimethylethyl ester



Slurry 2-amino-4-chlorobenzothiazole (0.255mol) in water (325mL), heat to reflux and add 48% hydrobromic acid (130mL). Maintain at reflux for 20 minutes, cool to 0°C and add a solution of sodium nitrite (17.56g, 0.255mol) in water (90mL), maintaining a temperature of 0°C. Stir at 0°C for 15 minutes and add by dropwise addition (while keeping cold) to a rapidly stirring mixture of copper (I) bromide (42.03g, 0.293mol) in 48% hydrobromic acid (86mL) and water (225mL). Stir at room temperature for 20 minutes and then heat on a steam bath for an additional 20 minutes. Allow to stand overnight, extract into methylene chloride and dry (MgSO₄). Evaporate the solvent *in vacuo* and purify by chromatography to give 2-bromo-4-chlorobenzothiazole.

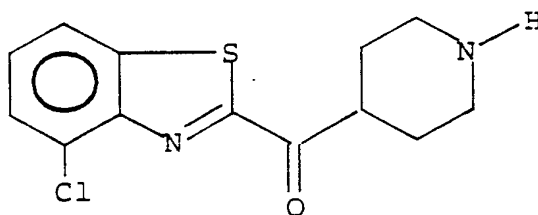
Dissolve 2-bromo-4-chlorobenzothiazole (14.79mmol) in anhydrous tetrahydrofuran (50mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, n-butyllithium (6.5mL of a 2.5M solution in hexane, 16.27mmol) and stir at -78°C for 30 minutes. Add, by dropwise addition, a solution of 4-[[[N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (4.03g, 14.79mmol) in anhydrous tetrahydrofuran (50mL). Stir at -78°C for 1.5 hours, remove the ice bath and allow to warm for 10 minutes,

-31-

quench with saturated ammonium chloride (100mL) and stir for an additional hour. Separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO_4) and evaporate the solvent *in vacuo*. Purify by chromatography to give the title compound.

Example 22[2-(4-Chlorobenzothiazolyl)](4-piperidinyl)methanone• $\text{CF}_3\text{CO}_2\text{H}$

10



15

Mix 4-[(2-(4-chlorobenzothiazolyl))carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (30.31mmol) and trifluoroacetic acid (75mL) and stir at room temperature for 2 hours. Cool in an ice/water bath and add ethyl ether until a solid begins to precipitate. Stir at 0°C for 30 minutes, collect the solid by filtration and wash with ethyl ether to give the title compound.

25

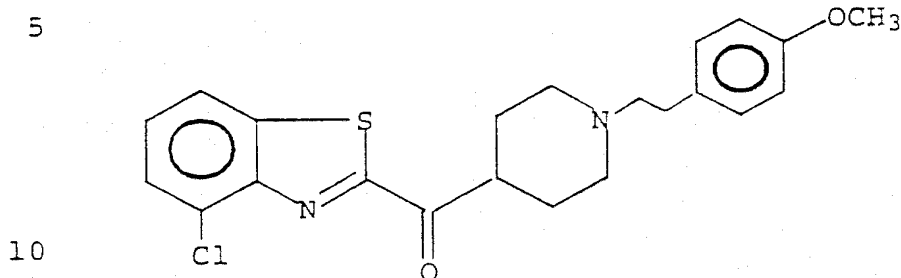
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Example 23

[2-(4-Chlorobenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone



Mix [2-(4-chlorobenzothiazolyl)](4-piperidinyl)methanone•CF₃CO₂H (9.19mmol), 2-(4-methoxyphenyl)ethyl bromide (2.07g, 9.64mmol), potassium carbonate (3.33g, 24.1mmol) and dimethylformamide (35mL) and heat at 90°C overnight. Cool to room temperature and partition between a 2:1 mixture of ethyl acetate/toluene and water. Separate the aqueous phase and wash the organic phase with water and brine. Dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography to give the title compound.

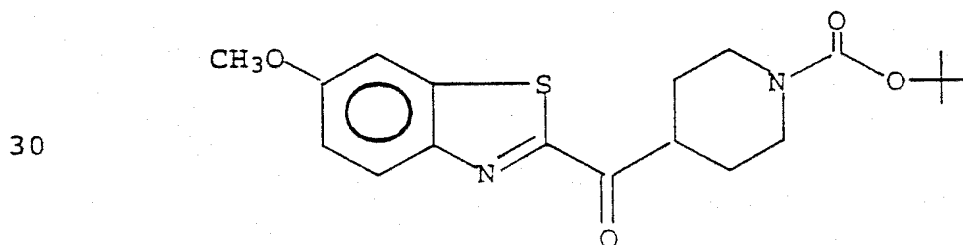
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Example 24

[(2-(6-Methoxybenzothiazolyl))carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester

25



Slurry 2-amino-6-methoxybenzothiazole (0.255mol) in water (325mL), heat to reflux and add 48% hydrobromic acid

35

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(130mL). Maintain at reflux for 20 minutes, cool to 0°C and add a solution of sodium nitrite (17.56g, 0.255mol) in water (90mL), maintaining a temperature of 0°C. Stir at 0°C for 15 minutes and add by dropwise addition (while
5 keeping cold) to a rapidly stirring mixture of copper (I) bromide (42.03g, 0.293mol) in 48% hydrobromic acid (86mL) and water (225mL). Stir at room temperature for 20 minutes. Allow to stand overnight, extract into methylene chloride and dry (MgSO₄). Evaporate the solvent *in vacuo* and
10 purify by chromatography to give 2-bromo-6-methoxybenzothiazole.

Dissolve 2-bromo-6-methoxybenzothiazole (14.79mmol) in anhydrous tetrahydrofuran (50mL), place under an argon
15 atmosphere and cool to -78°C. Add, by dropwise addition, n-butyllithium (6.5mL of a 2.5M solution in hexane, 16.27mmol) and stir at -78°C for 30 minutes. Add, by dropwise addition, a solution of 4-[[[(N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-
20 dimethylethyl ester (4.03g, 14.79mmol) in anhydrous tetrahydrofuran (50mL). Stir at -78°C for 1.5 hours, remove the ice bath and allow to warm for 10 minutes, quench with saturated ammonium chloride (100mL) and stir for an additional hour. Separate the organic phase and
25 extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography to give the title compound.

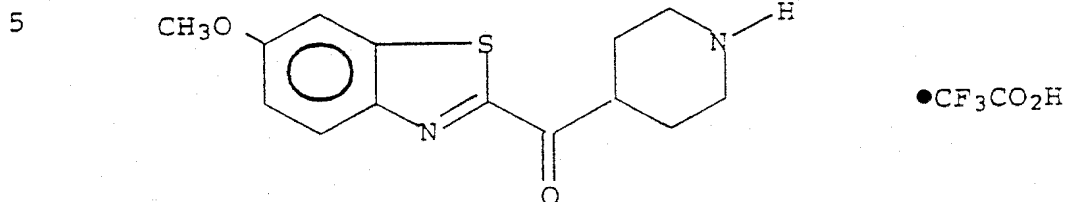
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Example 25

[2-(6-Methoxybenzothiazolyl)](4-piperidinyl)-
methanone•CF₃CO₂H

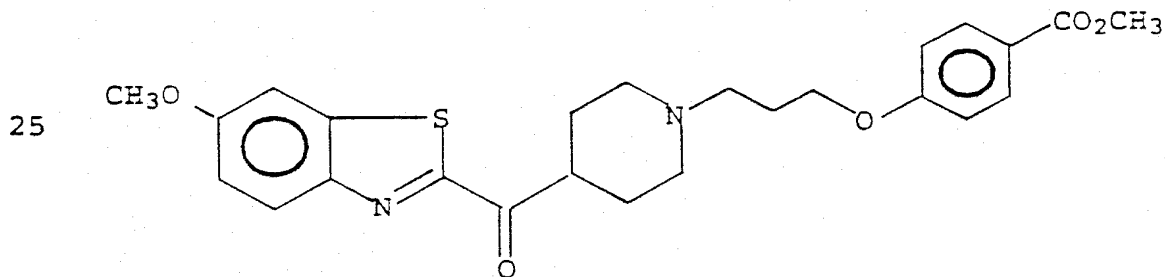


10

Mix 4-[(2-(6-methoxybenzothiazolyl))carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (30.31mmol) and trifluoroacetic acid (75mL) and stir at room temperature for 2 hours. Cool in an ice/water bath and add ethyl ether until a solid begins to precipitate. Stir at 0°C for 30 minutes, collect the solid by filtration and wash with ethyl ether to give the title compound.

Example 26

20 4-[3-[4-[[2-(6-Methoxybenzothiazolyl)]carbonyl]-1-
piperidinyl]propoxy]benzoic acid, methyl ester



30

Mix [2-(6-methoxybenzothiazolyl)](4-piperidinyl)methanone•CF₃CO₂H (9.19mmol), 3-(4-methoxyphenyl)propyl bromide (9.64mmol), potassium carbonate (3.33g, 24.1mmol) and dimethylformamide (35mL) and heat at 90°C overnight. Cool to room temperature and

35

-35-

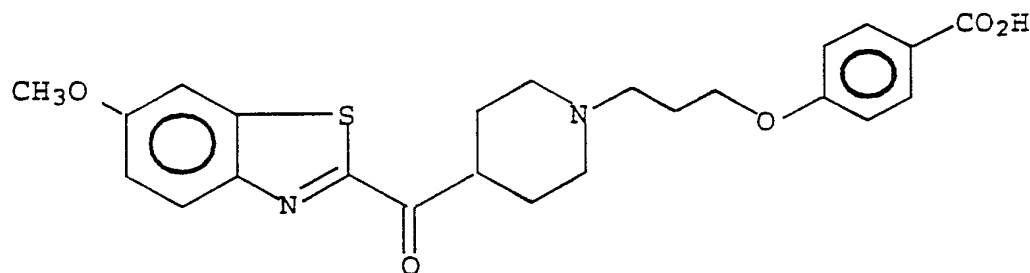
partition between a 2:1 mixture of ethyl acetate/toluene and water. Separate the aqueous phase and wash the organic phase with water and brine. Dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography to give the title compound.

Example 27

4-[3-[4-[[2-(6-Methoxybenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid

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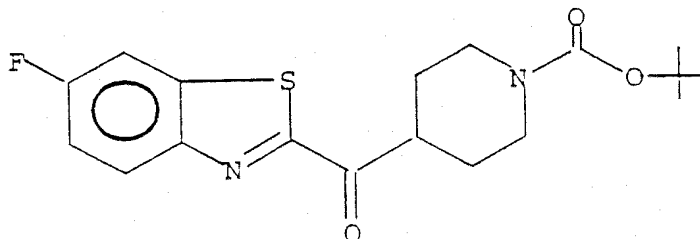
Dissolve 4-[3-[4-[[2-(6-methoxybenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid, methyl ester (0.233mmol) in ethanol (4mL) and treat with lithium hydroxide (42mg, 10mmol) and water (1mL). Stir under nitrogen atmosphere until hydrolysis is complete, evaporate the solvent, acidify with dilute hydrochloric acid and extract the aqueous phases with ethyl acetate (2X). Wash the combined organic phases with water, then with saturated sodium chloride. Dry (MgSO₄), evaporate the solvent *in vacuo* and purify by silica gel chromatography to give the title compound.

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Example 28

[(2-(6-Fluorobenzothiazolyl))carbonyl]-1-
piperidinecarboxylic acid, 1,1-dimethylethyl ester

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Slurry 2-amino-6-fluorobenzothiazole (0.255mol) in water (325mL), heat to reflux and add 48% hydrobromic acid (130mL). Maintain at reflux for 20 minutes, cool to 0°C and add a solution of sodium nitrite (17.56g, 0.255mol) in water (90mL), maintaining a temperature of 0°C. Stir at 0°C for 15 minutes and add by dropwise addition (while keeping cold) to a rapidly stirring mixture of copper (I) bromide (42.03g, 0.293mol) in 48% hydrobromic acid (86mL) and water (225mL). Stir at room temperature for 20 minutes. Allow to stand overnight, extract into methylene chloride and dry (MgSO₄). Evaporate the solvent *in vacuo* and purify by chromatography to give 2-bromo-6-fluorobenzothiazole.

25

Dissolve 2-bromo-6-fluorobenzothiazole (14.79mmol) in anhydrous tetrahydrofuran (50mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, n-butyllithium (6.5mL of a 2.5M solution in hexane, 16.27mmol) and stir at -78°C for 30 minutes. Add, by dropwise addition, a solution of 4-[[[N-methoxy-N-methyl)amino]carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (4.03g, 14.79mmol) in anhydrous tetrahydrofuran (50mL). Stir at -78°C for 1.5 hours, remove the ice bath and allow to warm for 10 minutes,

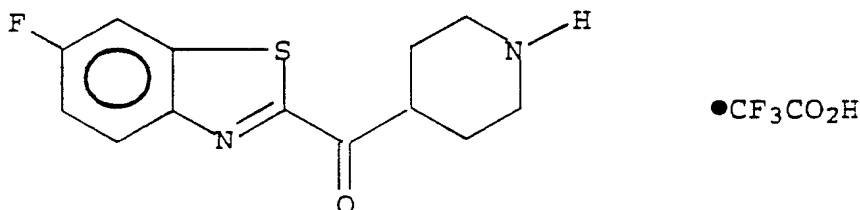
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quench with saturated ammonium chloride (100mL) and stir for an additional hour. Separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO_4) and evaporate the solvent *in vacuo*. Purify by chromatography to give the title compound.

Example 29

[2-(6-Fluorobenzothiazolyl)](4-piperidinyl)-methanone•CF₃CO₂H



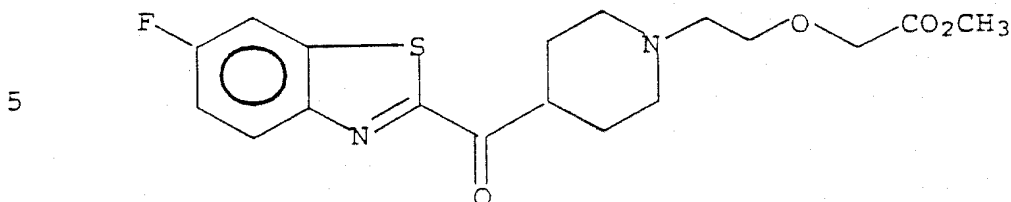
Mix 4-[(2-(6-fluorobenzothiazolyl))carbonyl]-1-piperidinecarboxylic acid, 1,1-dimethylethyl ester (30.31mmol) and trifluoroacetic acid (75mL) and stir at room temperature for 2 hours. Cool in an ice/water bath and add ethyl ether until a solid begins to precipitate. Stir at 0°C for 30 minutes, collect the solid by filtration and wash with ethyl ether to give the title compound.

Example 30

2-[4-[[2-(6-Fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxy]acetic acid, methyl ester

Mix [2-(6-fluorobenzothiazolyl)](4-piperidinyl)methanone•CF₃CO₂H (9.19mmol), carbomethoxy methoxyethyl chloride (9.64mmol), potassium carbonate (3.33g, 24.1mmol) and dimethylformamide (35mL) and heat at 90°C overnight. Cool to room temperature and partition between a 2:1 mixture of ethyl acetate/toluene and water. Separate the aqueous phase and wash the organic phase with

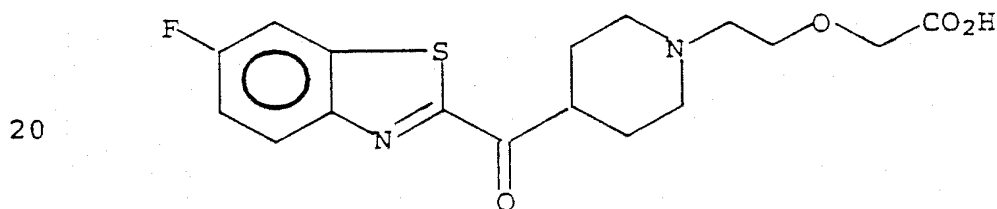
-38-



10 water and brine. Dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography to give the title compound.

Example 31

15 2-[4-[[2-(6-Fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxy]acetic acid



25 Dissolve 2-[4-[[2-(6-fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxy]acetic acid, methyl ester (0.233mmol) in ethanol (4mL) and treat with lithium hydroxide (42mg, 10mmol) and water (1mL). Stir under nitrogen atmosphere until hydrolysis is complete, evaporate the solvent, acidify with dilute hydrochloric acid and extract the

30 aqueous phases with ethyl acetate (2X). Wash the combined organic phases with water, then with saturated sodium chloride. Dry (MgSO₄), evaporate the solvent *in vacuo* and purify by silica gel chromatography to give the title compound.

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The following compounds can be prepared according to the procedures described above in Examples 1-31:

- 2-[4-[[2-(4-Chlorobenzothiazolyl)]carbonyl]-1-
5 piperidinyloxy]acetic acid, methyl ester;
- 2-[4-[[2-(4-Chlorobenzothiazolyl)]carbonyl]-1-
piperidinyloxy]acetic acid;
- 10 [2-(4-Chlorobenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-
piperidinyloxy]methanone;
- 4-[3-[4-[[2-(4-Chlorobenzothiazolyl)]carbonyl]-1-
piperidinyloxy]propoxy]benzoic acid, methyl ester;
15
- 4-[3-[4-[[2-(4-Chlorobenzothiazolyl)]carbonyl]-1-
piperidinyloxy]propoxy]benzoic acid;
- 2-[4-[[2-(4-Methoxybenzothiazolyl)]carbonyl]-1-
20 piperidinyloxy]acetic acid, methyl ester;
- 2-[4-[[2-(4-Methoxybenzothiazolyl)]carbonyl]-1-
piperidinyloxy]acetic acid;
- 25 [2-(4-Methoxybenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-
4-piperidinyloxy]methanone;
- 4-[3-[4-[[2-(4-Methoxybenzothiazolyl)]carbonyl]-1-
piperidinyloxy]propoxy]benzoic acid, methyl ester;
30
- 4-[3-[4-[[2-(4-Methoxybenzothiazolyl)]carbonyl]-1-
piperidinyloxy]propoxy]benzoic acid;
- 2-[4-[[2-(6-Methoxybenzothiazolyl)]carbonyl]-1-
35 piperidinyloxy]acetic acid, methyl ester;

-40-

2-[4-[[2-(6-Methoxybenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid;

5 [2-(6-Methoxybenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone;

4-[3-[4-[[2-(6-Methoxybenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid, methyl ester;

10

4-[3-[4-[[2-(6-Methoxybenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid;

2-[4-[[2-(4-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid, methyl ester;

15

2-[4-[[2-(4-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid;

20 [2-(4-Methylbenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone;

4-[3-[4-[[2-(4-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid, methyl ester;

25

4-[3-[4-[[2-(4-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid;

2-[4-[[2-(6-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid, methyl ester;

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2-[4-[[2-(6-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid;

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[2-(6-Methylbenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone;

4-[3-[4-[[2-(6-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid, methyl ester;

4-[3-[4-[[2-(6-Methylbenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid;

10 2-[4-[[2-(6-Fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid, methyl ester;

2-[4-[[2-(6-Fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid;

15

[2-(6-Fluorobenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone;

4-[3-[4-[[2-(6-Fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid, methyl ester;

20

4-[3-[4-[[2-(6-Fluorobenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid;

25 2-[4-[[2-(6-Chlorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid, methyl ester;

2-[4-[[2-(6-Chlorobenzothiazolyl)]carbonyl]-1-piperidinyl]ethoxyacetic acid;

30

[2-(6-Chlorobenzothiazolyl)][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone;

4-[3-[4-[[2-(6-Chlorobenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid, methyl ester;

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4-[3-[4-[[2-(6-Chlorobenzothiazolyl)]carbonyl]-1-piperidinyl]propoxy]benzoic acid.

5 A general synthetic procedure for the preparation of the compounds of Formula I wherein Y is $-C(=CH_2)-$, $-C(H)(OH)-$, $-C(OH)(phenyl)-$ or $-C(B)(OH)-$ is set forth in Scheme B. In Scheme B, all substituents are as previously defined unless otherwise indicated.

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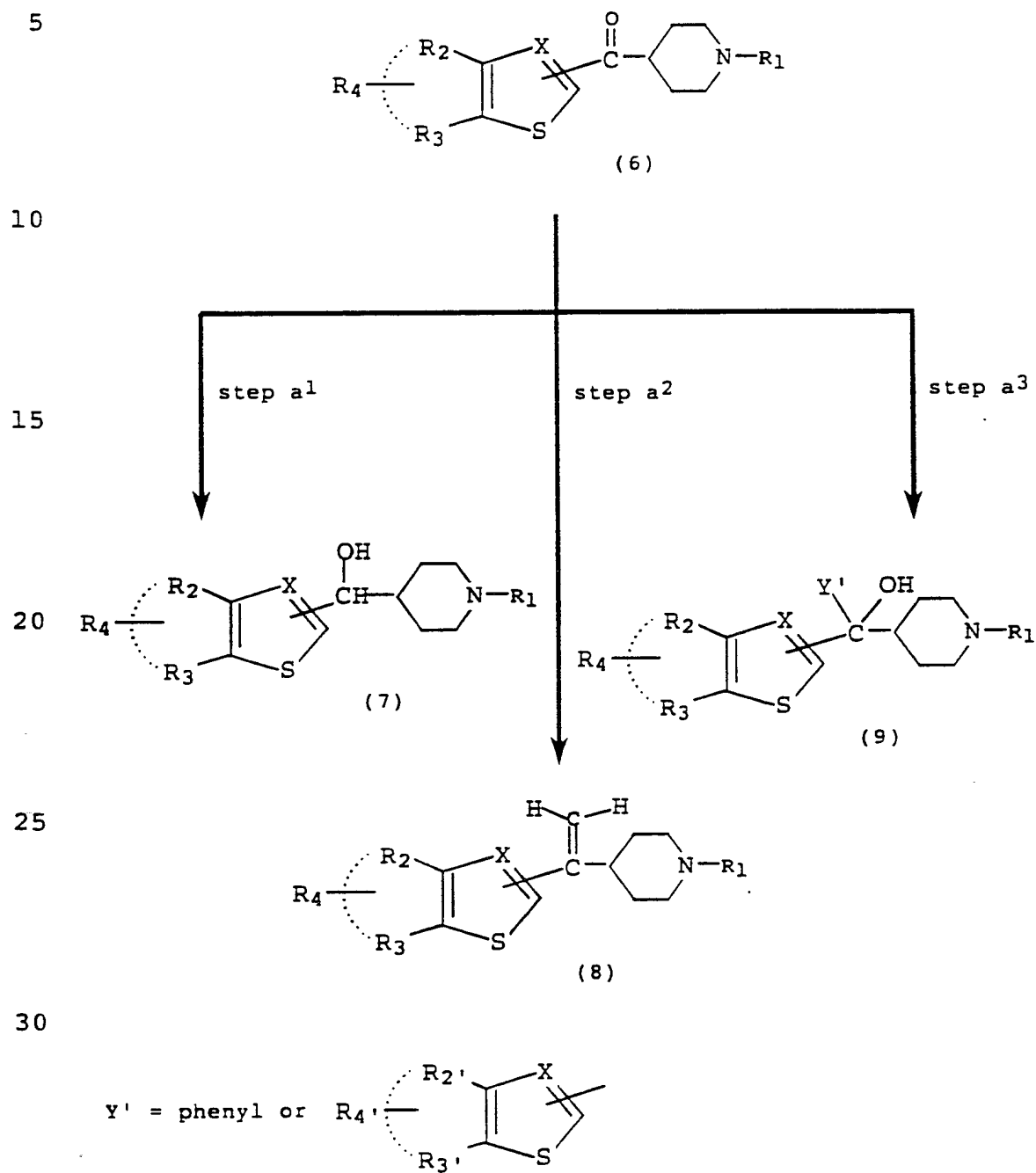
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Scheme B



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Scheme B provides a general synthetic procedure for preparing the compounds of Formula I wherein Y is $-C(=CH_2)-$, $-C(H)(OH)-$, $-C(OH)(phenyl)-$ or $-C(B)(OH)-$.

5 In step a¹, the carbonyl functionality of the appropriate piperidinyl thiacyclic derivative of structure (6) is reduced to the corresponding hydroxymethylene group by techniques well known in the art.

10 For example, one suitable technique is to react the piperidinyl thiacyclic derivative of structure (6) with a reducing agent, such as sodium borohydride, in a suitable solvent such as ethanol. The piperidinyl thiacyclic derivative of structure (6) and the reducing agent are
15 preferably present in the reaction zone in an approximately equimolar quantity. A slight excess of either reactant is not deleterious to the reaction. The reaction is allowed to proceed for a period of time ranging from about 20
20 minutes to about 5 hours, and more preferably about 1.5 hours. The solvent is removed under vacuum and the piperidinyl thiacyclic derivative of structure (7) can be recovered from the reaction zone by treatment with water and extraction with an organic solvent as is known in the art. The piperidinyl thiacyclic derivative of structure
25 (7) can be purified by techniques known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

30 In step a², the carbonyl functionality of the appropriate piperidinyl thiacyclic derivative of structure (6) is converted to the corresponding ethenylene group by techniques well known in the art.

35 For example, one suitable technique is to react the piperidinyl thiacyclic derivative of structure (6) with a

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suitable ylide such as triphenylphosphonium methylide, in a suitable solvent such as tetrahydrofuran. The piperidinyl thiacyclic derivative of structure (6) and the triphenylphosphonium methylide are preferably present in the reaction zone in an approximately equimolar quantity. A slight excess of either reactant is not deleterious to the reaction. The reaction is allowed to proceed for a period of time ranging from about 20 minutes to about 5 hours, and more preferably about 2 hours; at a temperature range of from about -40°C to room temperature, and more preferably about -10°C. The reaction is then quenched with a proton source such as, for example, water or saturated aqueous ammonium chloride. The resulting reaction mixture is extracted with a suitable solvent, such as ethyl ether, dried over either Na₂SO₄ or MgSO₄, filtered and the solvent evaporated *in vacuo*. The piperidinyl thiacyclic derivative of structure (8) can be purified by techniques known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

20

In step a³, the carbonyl functionality of the appropriate piperidinyl thiacyclic derivative of structure (6) is converted to the corresponding phenyl tertiary alcohol or thiacyclic tertiary alcohol group by techniques well known in the art.

25

For example, one suitable technique is to react the piperidinyl thiacyclic derivative of structure (6) with a suitable lithio thiacyclic derivative of structure (1) or phenyllithium in a suitable solvent such as tetrahydrofuran. The piperidinyl thiacyclic derivative of structure (6) and the suitable lithio thiacyclic derivative of structure (1) or phenyllithium are preferably present in the reaction zone in an approximately equimolar quantity. A slight excess of either reactant is not deleterious to

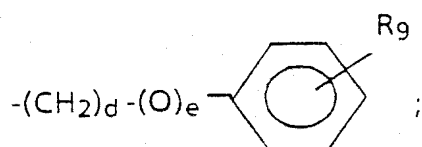
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the reaction. The reaction is allowed to proceed for a period of time ranging from about 5 minutes to about 5 hours, and more preferably about 30 minutes; at a temperature range of from about -90°C to -40°C , and more preferably about -78°C . The reaction is then quenched with a proton source such as, for example, saturated aqueous ammonium chloride or methanol. The resulting reaction mixture is extracted with a suitable solvent, such as ethyl ether, dried over either Na_2SO_4 or MgSO_4 , filtered and the solvent evaporated *in vacuo*. The piperidinyl thiacyclic derivative of structure (9) can be purified by techniques known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

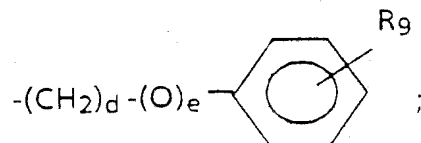
Alternatively, those piperidinyl thiacyclic derivatives of structure (7), those piperidinyl thiacyclic derivatives of structure (8) and those piperidinyl thiacyclic derivatives of structure (9) wherein R_1 is $-(\text{CH}_2)_n-\text{Z}-(\text{CH}_2)_m\text{COR}_5$ wherein R_5 is OH or

20



wherein R_9 is CO_2R_{11} and R_{11} is H may be prepared from the appropriate piperidinyl thiacyclic derivatives of structure (7), the piperidinyl thiacyclic derivatives of structure (8) and the piperidinyl thiacyclic derivatives of structure (9) wherein R_1 is $-(\text{CH}_2)_n-\text{Z}-(\text{CH}_2)_m\text{COR}_5$ wherein R_5 is C_{1-4} alkoxy or

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wherein R_9 is CO_2R_{11} and R_{11} is C_{1-4} alkyl via an ester hydrolysis reaction as is known in the art.

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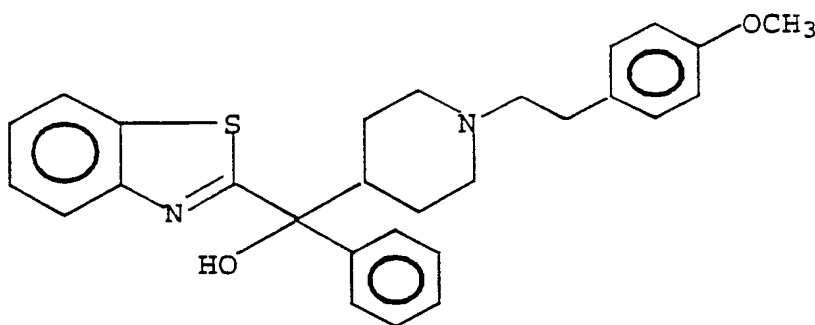
-47-

Starting materials for use in Scheme B are readily available to one of ordinary skill in the art.

5 The following examples present typical syntheses as described in Scheme B. These examples are understood to be illustrative only and are not intended to limit the scope of the present invention in any way.

10 Example 32

α -[1-[2-(4-Methoxyphenyl)ethyl]-4-piperidinyl]- α -phenyl-2-benzothiazolemethanol



Dissolve [2-benzothiazolyl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone (2.0g, 5.26mmol) in anhydrous tetrahydrofuran (50mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, phenyllithium (3.16mL of a 2.0M solution in cyclohexane/ethyl ether, 6.31mmol). Stir at -78°C for 30 minutes, quench with saturated ammonium chloride (100mL), separate the organic phase and extract the aqueous phase with ethyl acetate.

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30 Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (75% ethyl acetate/hexane) to give a yellow oil. Dissolve the oil in methylene chloride and treat with activated charcoal.

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Filter and evaporate the solvent *in vacuo* to give the title compound as a white electrostatic powder; mp 67-70°C.

Anal. Calcd for $C_{28}H_{30}N_2O_2S$: C, 73.33; H, 6.59; N, 6.11.

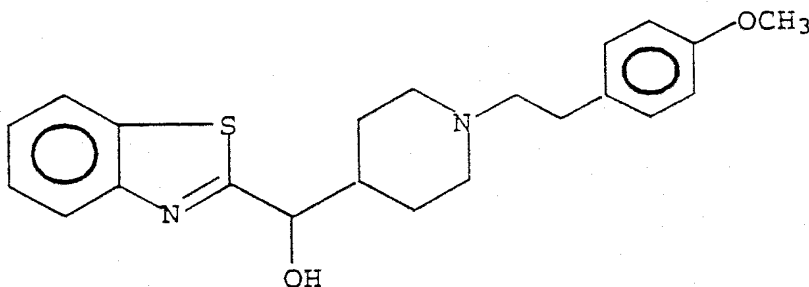
5 Found: C, 72.73; H, 6.64; N, 5.90.

Example 33

α -[1-[2-(4-Methoxyphenyl)ethyl]-4-piperidinyl]-2-benzothiazolemethanol

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Dissolve [2-benzothiazolyl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone (3.0g, 7.88mmol) in methanol (150mL) and cool to 0°C. Add sodium borohydride (597mg, 15.77mmol) and stir for 1.5 hours, adding additional sodium borohydride after 30 minutes. Evaporate the solvent *in vacuo* and partition the residue between water and methylene chloride. Separate the organic phase, wash with saturated sodium chloride, dry ($MgSO_4$) and evaporate the solvent *in vacuo*. Purify by recrystallization (ethyl acetate) to give the title compound as white fluffy crystals; mp 127-129°C.

30 Anal. Calcd for $C_{22}H_{26}N_2O_2S \cdot 0.25H_2O$: C, 68.27; H, 6.90; N, 7.24.

Found: C, 68.30; H, 6.89; N, 7.25.

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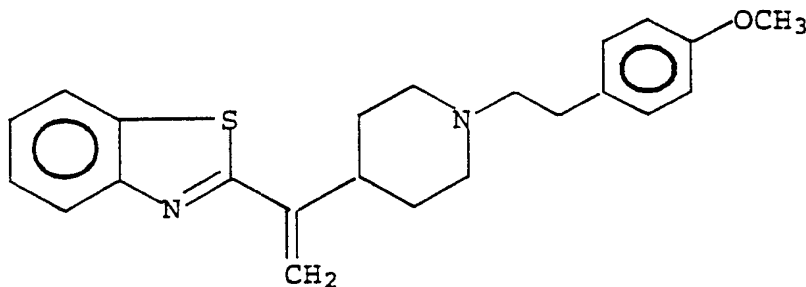
-49-

Example 34

2-[1-[1-[2-(4-Methoxyphenyl)ethyl]-4-
piperidinyl]ethenyl]benzothiazole

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Dissolve methyltriphenylphosphonium bromide (2.50g, 6.99mmol) in anhydrous tetrahydrofuran (50mL). Add n-butyllithium (2.8mL of a 2.5M solution in hexane, 6.99mmol) and cool to -10°C. Add, by dropwise addition, a solution of [2-benzothiazolyl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone (2.66g, 6.99mmol) in anhydrous tetrahydrofuran (50mL). Stir for 2 hours then quench with water. Separate the organic phase and extract the aqueous phase with ethyl ether. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (50% ethyl ether/hexane) to give the title compound as a white powder; mp 84-85°C.

Anal. Calcd for C₂₃H₂₆N₂OS: C, 72.98; H, 6.92; N, 7.40.
Found: C, 72.92; H, 7.01; N, 7.28.

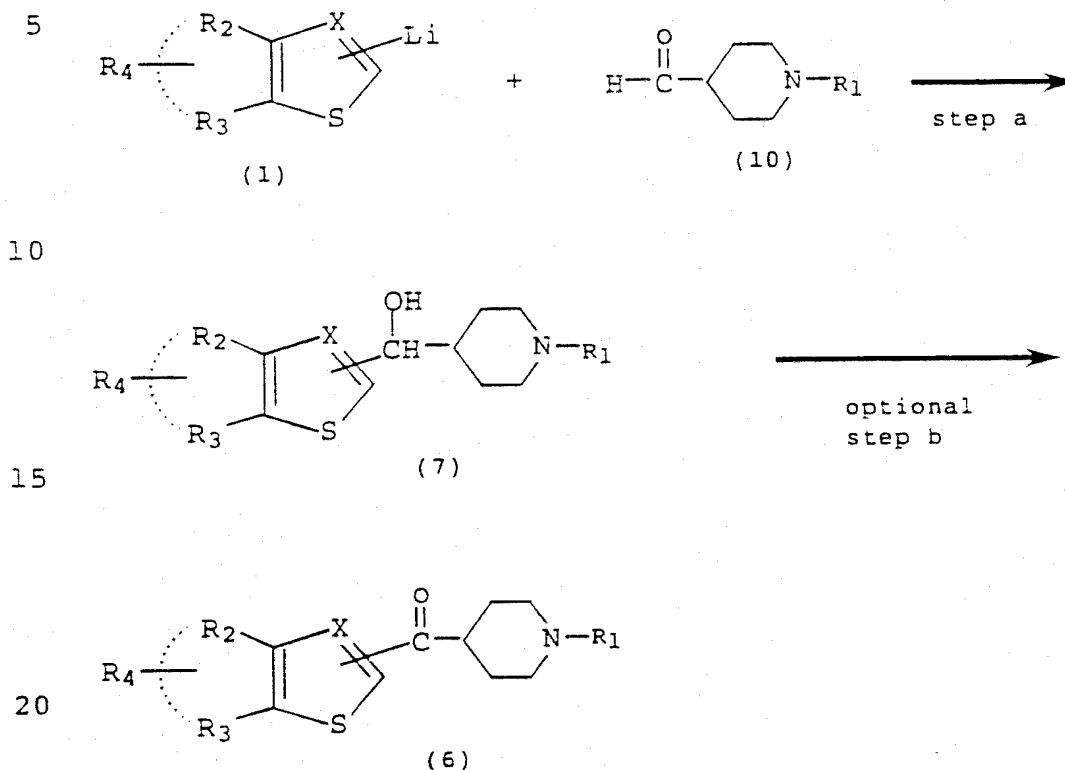
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Another general synthetic procedure for the preparation of the compounds of Formula I wherein Y is -C(=O)- or -C(H)(OH)- is set forth in Scheme C. In Scheme C, all substituents are as previously defined unless otherwise indicated.

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Scheme C



25 In step a, the appropriate lithio thiacyclic derivative of structure (1) is reacted with the piperidinyll derivative of structure (10) to give the corresponding piperidinyll thiacyclic derivative of structure (7).

30 For example, a solution of the appropriate lithio thiacyclic derivative of structure (1) is contacted with the piperidinyll derivative of structure (10) at a temperature range of from about -90°C to about -50°C and more preferably about -78°C . The reaction is typically conducted under anhydrous conditions in a suitable aprotic organic solvent such as tetrahydrofuran. A slight excess

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-51-

of either reactant is not deleterious to the reaction. The piperidinyl derivative and the benzimidazole derivative are preferably present in the reaction zone in an approximately equimolar quantity. The reaction is allowed to proceed for a period of time ranging from about 20 minutes to about 5 hours, and more preferably about 2 hours. The reaction is then quenched with a proton source such as, for example, saturated aqueous ammonium chloride or methanol. The resulting reaction mixture after dilution with water is extracted with a suitable solvent, such as ethyl acetate, washed with water, dried over either Na_2SO_4 or MgSO_4 , filtered and the solvent evaporated *in vacuo*. The piperidinyl thiacyclic derivative of structure (7) can be purified by techniques known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

In optional step b, the hydroxy methylene functionality of the appropriate piperidinyl thiacyclic derivative of structure (7) is oxidized to give the corresponding piperidinyl thiacyclic derivative of structure (6) by techniques well known in the art, such as Swern Oxidation using dimethylsulfoxide, oxalyl chloride and triethylamine.

The piperidinyl thiacyclic derivatives of structure (6) may be converted to the corresponding piperidinyl thiacyclic derivatives of structures (7), (8) and (9) as described previously in Scheme B.

Starting materials for use in Scheme C are readily available to one of ordinary skill in the art. For example, 1-(2-phenylethyl)-4-piperidinecarboxyaldehyde is disclosed in United States Patent 5,021,428 which is hereby incorporated by reference.

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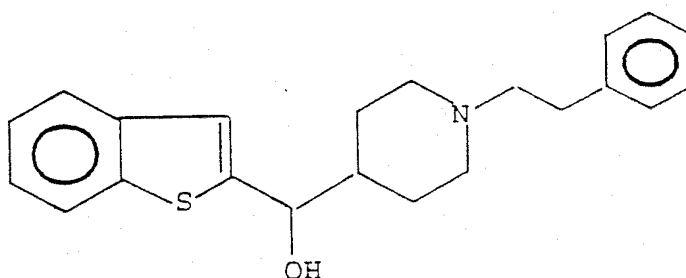
The following examples present typical syntheses as described in Scheme C. These examples are understood to be illustrative only and are not intended to limit the scope of the present invention in any way.

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Example 35

α -[1-(2-Phenylethyl)-4-piperidinyl]-2-benzo[b]thiophenemethanol

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Dissolve benzo[b]thiophene (2.21g, 16.38mmol) in anhydrous tetrahydrofuran (70mL), place under an argon atmosphere and cool to -78°C . Add, by dropwise addition, n-butyllithium (7.21mL of a 2.5M solution in hexane, 18.02mmol) and stir for 30 minutes at -78°C . Add, by dropwise addition, a solution of 1-(2-phenylethyl)-4-piperidinecarboxyaldehyde (3.56g, 16.38mmol) in anhydrous tetrahydrofuran (25mL). Stir at -78°C for 2 hours, remove the ice bath and allow to warm over 1 hour. Quench with methanol (10mL) and pour into aqueous saturated ammonium chloride (100mL). Separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO_4) and evaporate the solvent *in vacuo*. Purify by crystallization (ethyl acetate/hexane) to give the title compound as a white crystalline solid; mp 178°C .

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Anal. Calcd for $\text{C}_{22}\text{H}_{25}\text{NOS}$: C, 75.17; H, 7.17; N, 3.98.
Found: C, 75.08; H, 7.32; N, 4.23.

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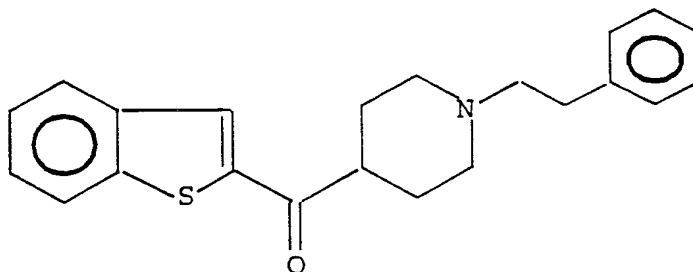
-53-

Example 36

[Benzo[b]thiophene-2-yl][1-(2-phenylethyl)-4-
piperidinyl]methanone

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Dissolve oxalyl chloride (4.22g, 33.28mmol) in methylene chloride (200mL), place under an argon atmosphere and cool to -78°C . Add, by dropwise addition, dimethylsulfoxide (5.42g, 69.33mmol) and stir at -78°C for 15 minutes. Add, by dropwise addition, a solution of α -[1-(2-phenylethyl)-4-piperidinyl]-2-benzo[b]thiophenemethanol (9.75g, 27.73mmol) in dimethylsulfoxide (150mL). Stir at -78°C for 30 minutes, add triethylamine (15.18g, 0.150mol) and stir at -78°C for 1 hour. Remove the ice bath and stir for an additional 1.5 hours. Evaporate the solvent *in vacuo* and recrystallize (isopropanol) to give the title compound as a fluffy white crystalline solid; mp $129-130^{\circ}\text{C}$.

30

35

Anal. Calcd for $\text{C}_{22}\text{H}_{23}\text{NOS}$: C, 75.61; H, 6.63; N, 4.01.
Found: C, 75.46; H, 6.63; N, 3.87.

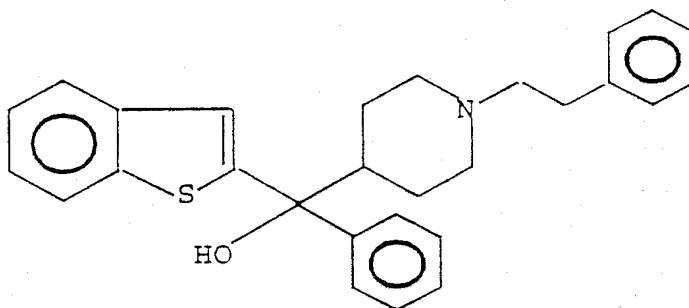
-54-

Example 37

α -[1-(2-Phenylethyl)-4-piperidinyl]- α -phenyl-2-benzo[b]thiophenemethanol

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Dissolve [benzo[b]thiophene-2-yl][1-(2-phenylethyl)-4-piperidinyl]methanone (3.5g, 10.01mmol) in anhydrous tetrahydrofuran (100mL), place under an argon atmosphere and cool to -78°C . Add, by dropwise addition, phenyllithium (6mL of a 2.0M solution in cyclohexane/ethyl ether, 12.0mmol) and stir at -78°C for 5 hours. Remove the ice bath and allow to warm to room temperature. Pour into saturated ammonium chloride (100mL) and stir for 20 minutes. Separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, wash with water, dry (MgSO_4) and evaporate the solvent *in vacuo*. Purify by chromatography (50% ethyl acetate/hexane) and recrystallize (isopropanol) to give the title compound as a white solid; mp $144-146^{\circ}\text{C}$.

Anal. Calcd for $\text{C}_{28}\text{H}_{29}\text{NOS}$: C, 78.65; H, 6.84; N, 3.28.
Found: C, 78.55; H, 6.94; N, 3.20.

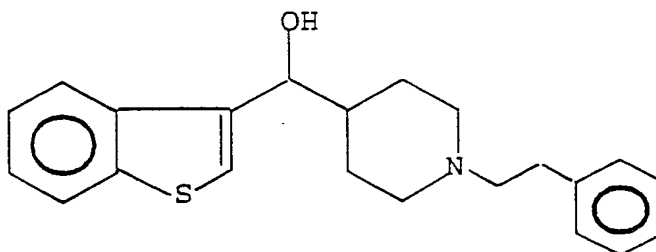
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Example 38

α -[1-(2-Phenylethyl)-4-piperidinyl]-3-
benzo[b]thiophenemethanol



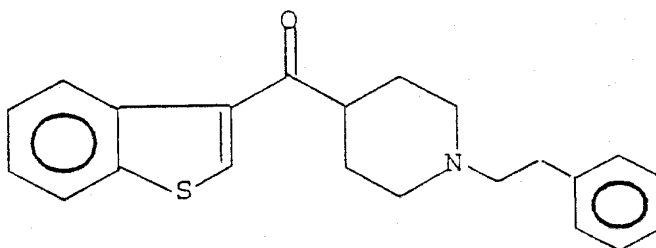
Dissolve n-butyllithium (9.4mL of a 2.5M solution in hexane, 23.46mmol) in anhydrous ethyl ether (100mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, a solution of 3-bromobenzo[b]thiophene (5.0g, 23.46mmol) in anhydrous ethyl ether (50mL). Stir at -78°C for 30 minutes then add, by dropwise addition, a solution of 1-(2-phenylethyl)-4-piperidinecarboxaldehyde (5.10g, 23.46mmol) in anhydrous ethyl ether (50mL). Stir for 5 hours at -78°C, remove the ice bath and stir for an additional 1 hour. Quench with saturated ammonium chloride (150mL) and stir overnight. Separate the organic phase and extract the aqueous phase with ethyl ether and methylene chloride. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by recrystallization (isopropanol) to give the title compound as an off-white solid.

Anal. Calcd for C₂₂H₂₅NOS: C, 75.17; H, 7.17; N, 3.98.
Found: C, 75.10; H, 7.22; N, 4.16.

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Example 39

[Benzo[b]thiophene-3-yl][1-(2-phenylethyl)-4-
piperidinyl]methanone



10

Dissolve oxalyl chloride (4.22g, 33.28mmol) in methylene chloride (200mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, dimethylsulfoxide (5.42g, 69.33mmol) and stir at -78°C for 15 minutes. Add, by dropwise addition, a solution of α-[1-(2-phenylethyl)-4-piperidinyl]-3-benzo[b]thiophenemethanol (9.75g, 27.73mmol) in dimethylsulfoxide (150mL). Stir at -78°C for 30 minutes, add triethylamine (15.18g, 0.150mol) and stir at -78°C for 1 hour. Remove the ice bath and stir for an additional 1.5 hours. Evaporate the solvent *in vacuo* and recrystallize (isopropanol) to give the title compound as a tan powder; mp 110-112°C.

25 Anal. Calcd for C₂₂H₂₃NOS: C, 75.61; H, 6.63; N, 4.01.
Found: C, 75.66; H, 6.74; N, 3.98.

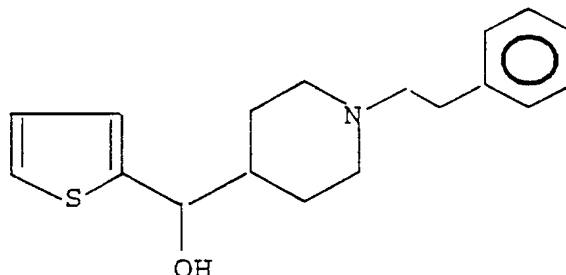
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Example 40

α -[1-(2-Phenylethyl)-4-piperidinyl]-2-thiophenemethanol



Dissolve 1-(2-phenylethyl)-4-piperidinecarboxaldehyde (10.0g, 46.02mmol) in anhydrous tetrahydrofuran (300mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, a solution of 2-lithiothiophene (46.02mL of a 1M solution in tetrahydrofuran, 46.02mmol) and stir for 3 hours at -78°C. Quench with saturated ammonium chloride, separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*.

20 Purify by chromatography (ethyl acetate) and recrystallize (cyclohexane) to give the title compound as a white solid; mp 123-125°C.

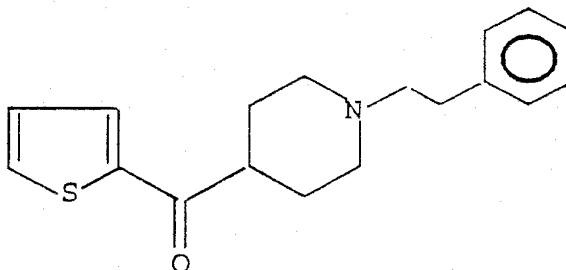
Anal. Calcd for $C_{18}H_{23}NOS$: C, 71.72; H, 7.69; N, 4.65.

25 Found: C, 71.76; H, 7.88; N, 4.57.

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Example 41[Thiophene-2-yl][1-(2-phenylethyl)-4-piperidinyl]methanone

10

Dissolve oxalyl chloride (1.23g, 9.67mmol) in methylene chloride (100mL), place under an argon atmosphere and cool to -78°C. Add dimethylsulfoxide (1.43mL) and stir for 15 minutes. Add, by dropwise addition, a solution of α-[1-(2-phenylethyl)-4-piperidinyl]-2-thiophenemethanol (2.43g, 8.06mmol) in methylene chloride (100mL). Stir at -78°C for 30 minutes, then add triethylamine (6.07mL). Stir at -78°C for 30 minutes, remove the ice bath and allow to warm to room temperature. Evaporate the solvent *in vacuo* and partition between methylene chloride and water. Separate the organic phase and extract the aqueous phase with methylene chloride. Combine the organic phases, wash with water and dry (MgSO₄). Evaporate the solvent *in vacuo* and recrystallize (isopropanol) to give the title compound as a white crystalline solid; mp 77-79°C.

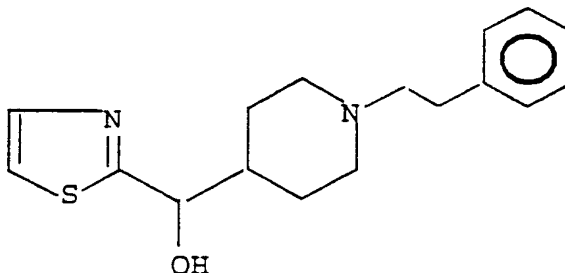
Anal. Calcd for C₁₈H₂₁NOS: C, 72.20; H, 7.07; N, 4.68.
Found: C, 72.13; H, 7.18; N, 4.61.

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Example 42 α -[1-(2-Phenylethyl)-4-piperidinyl]-2-thiazolemethanol

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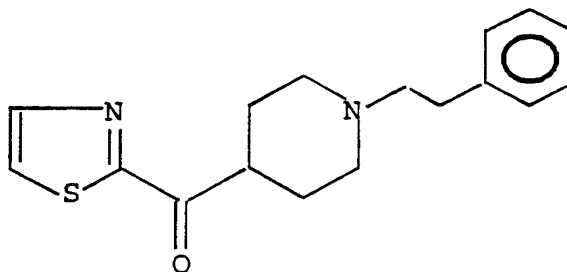


10

Prepare according to the procedure described in Example 29 using 2-lithiothiazole.

Example 43[2-Thiazolyl][1-(2-phenylethyl)-4-piperidinyl]methanone

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20

Prepare according to the procedure described in Example 30 using α -[1-(2-phenylethyl)-4-piperidinyl]-2-thiazolemethanol.

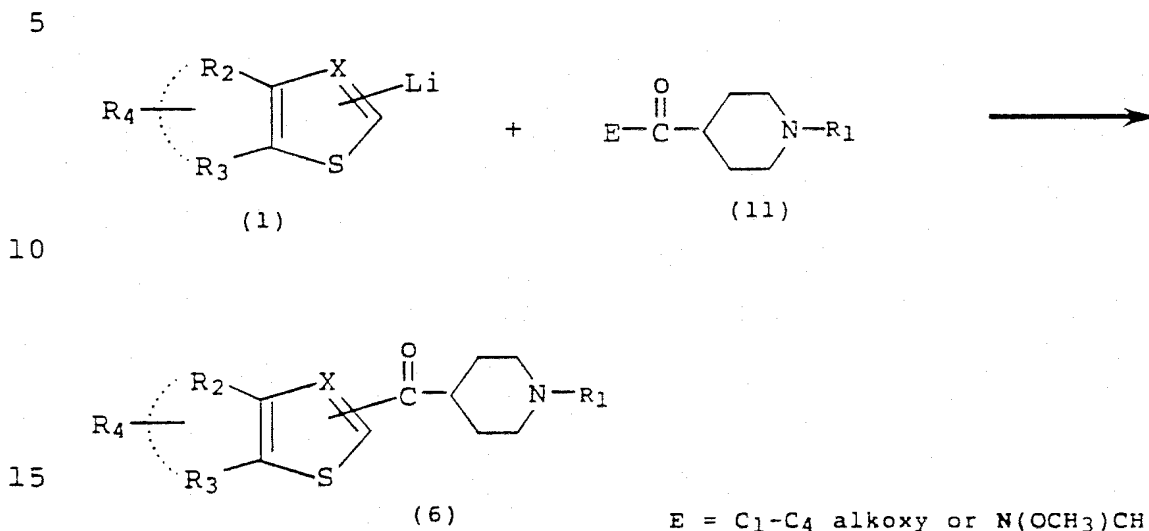
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Another general synthetic procedure for the preparation of the compounds of Formula I wherein Y is -C(=O)- is set forth in Scheme D. In Scheme D, all substituents are as previously defined unless otherwise indicated.

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Scheme D



Scheme D provides a general synthetic procedure for preparing the compounds of Formula (I) wherein Y is -C(=O)-.

For example, a solution of the appropriate lithio thiacyclic derivative of structure (1) is contacted with the piperidinyll derivative of structure (11) at a temperature range of from about -90°C to about -50°C and more preferably about -78°C. The reaction is typically conducted under anhydrous conditions in a suitable aprotic organic solvent such as tetrahydrofuran. A slight excess of either reactant is not deleterious to the reaction. The piperidinyll derivative and the benzimidazole derivative are preferably present in the reaction zone in an approximately equimolar quantity. The reaction is allowed to proceed for a period of time ranging from about 20 minutes to about 5 hours, and more preferably about 1 hour. The reaction is then quenched with a proton source such as, for example,

-61-

saturated aqueous ammonium chloride or methanol. The resulting reaction mixture is extracted with a suitable solvent, such as ethyl acetate, washed with water, dried over either Na₂SO₄ or MgSO₄, filtered and the solvent
5 evaporated *in vacuo*. The piperidinyl thiacyclic derivative of structure (6) can be purified by techniques known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

10 The piperidinyl thiacyclic derivatives of structure (6) may be converted to the corresponding piperidinyl thiacyclic derivatives of structures (7), (8) and (9) as described previously in Scheme B.

15 Starting materials for use in Scheme D are readily available to one of ordinary skill in the art. For example, 1-[2-(4-methoxyphenyl)ethyl]-4-piperidinecarboxylic acid, methyl ester is described in *J. Org. Chem.*, 55, 1399 1990.

20 The following example presents a typical synthesis as described in Scheme D. This example is understood to be illustrative only and is not intended to limit the scope of the present invention in any way.

25

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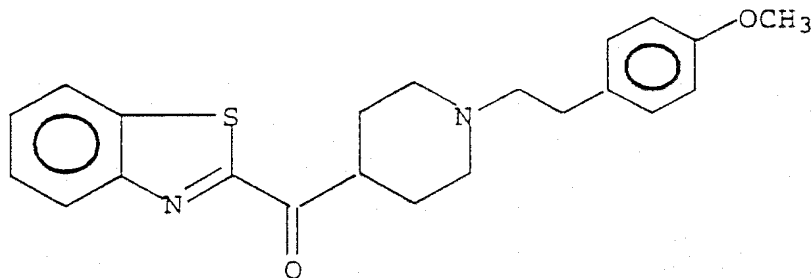
-62-

Example 44

[2-Benzothiazolyl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone

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Dissolve freshly distilled benzothiazole (3.41g, 25.24mmol) in anhydrous tetrahydrofuran (60mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, n-butyllithium (15.14mL of a 2.5M solution in hexane, 37.86mmol) and stir briefly at -78°C. Add, by dropwise addition, a solution of 1-[2-(4-methoxyphenyl)ethyl]-4-piperidinecarboxylic acid, methyl ester (7.0g, 25.24mmol) in anhydrous tetrahydrofuran (40mL). Stir for 1 hour at -78°C, quench with methanol (5mL) and pour into saturated ammonium chloride (100mL). Filter, separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases and wash with water and brine. Dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (ethyl acetate) and recrystallize (cyclohexane) to give the title compound as a pale yellow powder; mp 118-120°C.

Anal. Calcd for C₂₂H₂₄N₂O₂S: C, 69.44; H, 6.36; N, 7.36. Found: C, 69.65; H, 6.51; N, 7.21.

Example 10 gives an alternative method of making this compound.

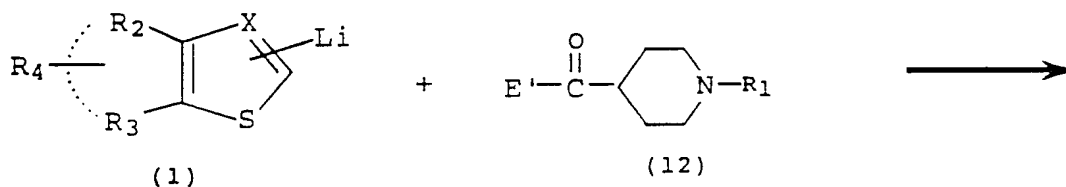
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-63-

A general synthetic procedure for the preparation of the compounds of Formula I wherein Y is $-\text{C}(\text{B})(\text{OH})-$ wherein B and the thiacyclic portion of the compound of Formula I are identical is set forth in Scheme E. In Scheme E, all substituents are as previously defined unless otherwise indicated.

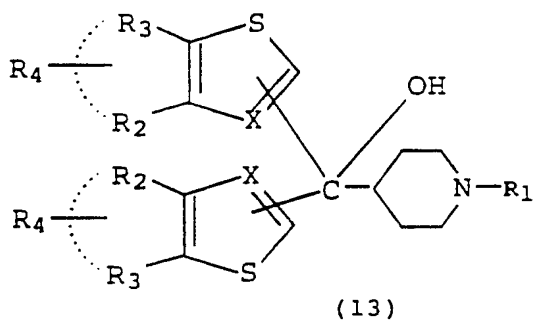
Scheme E

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 $\text{E}' = \text{C}_1\text{-C}_4 \text{ alkoxy}$

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The appropriate lithio thiacyclic derivative of structure (1) is reacted with the piperidinyll derivative of structure (12) to give the corresponding bis(thiacyclic) tertiary alcohol derivative of structure (13).

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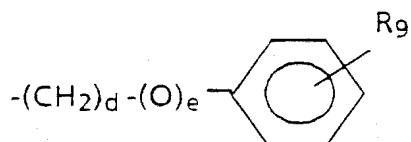
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For example, a solution of the appropriate lithio thiacyclic derivative of structure (1) is contacted with the piperidinyll derivative of structure (12) at a temperature range of from about -90°C to about -50°C and more preferably about -78°C . The reaction is typically

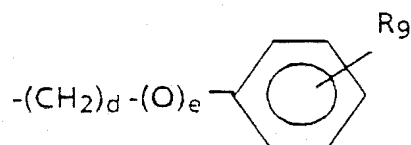
-64-

conducted under anhydrous conditions in a suitable aprotic organic solvent such as tetrahydrofuran. The piperidinyl derivative and the lithio thiacyclic derivative are preferably present in the reaction zone in an approximately
 5 a 1:2 ratio. The reaction is allowed to proceed for a period of time ranging from about 20 minutes to about 5 hours, and more preferably about 2 hours. The reaction is then quenched with a proton source such as, for example, saturated aqueous ammonium chloride or methanol. The
 10 resulting reaction mixture is extracted with a suitable solvent, such as ethyl acetate, washed with water, dried over either Na₂SO₄ or MgSO₄, filtered and the solvent evaporated *in vacuo*. The bis(thiacyclic) tertiary alcohol derivative of structure (13) can be purified by techniques
 15 known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

Alternatively, those bis(thiacyclic) tertiary alcohol derivatives of structure (13) wherein R₁ is -(CH₂)_n-Z-
 20 (CH₂)_mCOR₅ wherein R₅ is OH or



25 wherein R₉ is CO₂R₁₁ and R₁₁ is H may be prepared from the appropriate bis(thiacyclic) tertiary alcohol derivatives of structure (13) wherein R₁ is -(CH₂)_n-Z-(CH₂)_mCOR₅ wherein R₅ is C₁₋₄ alkoxy or



wherein R₉ is CO₂R₁₁ and R₁₁ is C₁₋₄ alkyl via an ester hydrolysis reaction as is known in the art.

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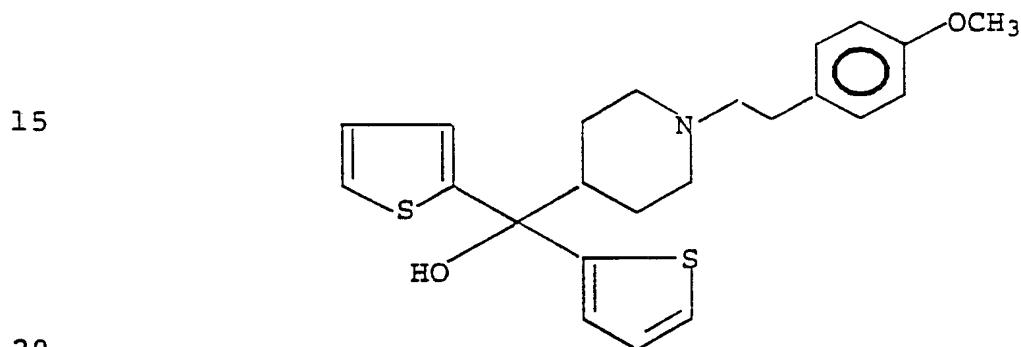
-65-

Starting materials for use in Scheme E are readily available to one of ordinary skill in the art.

The following examples present typical syntheses as described in Scheme E. These examples are understood to be illustrative only and are not intended to limit the scope of the present invention in any way.

Example 45

α -[1-[2-(4-Methoxyphenyl)ethyl]-4-piperidinyl]- α -(thiophene-2-yl)-2-thiophenemethanol



Dissolve 1-[2-(4-methoxyphenyl)ethyl]-4-piperidinecarboxylic acid, methyl ester (4.0g, 14.42mmol) in anhydrous tetrahydrofuran (100mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, 2-lithiothiophene (14.42mL of a 1M solution in tetrahydrofuran, 14.42mmol) and stir at -78°C for 3 hours. Add additional 2-lithiothiophene (14.42mL of a 1M solution in tetrahydrofuran, 14.42mmol) and stir at -78°C for 2 hours. Remove the ice bath and allow to warm to room temperature. Quench with saturated ammonium chloride (100mL), separate the organic phase and extract the aqueous phase with ethyl acetate. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (ethyl acetate) and recrystallize (ethyl

-66-

acetate) to give the title compound as fluffy white crystals; mp 153-155°C.

Anal. Calcd for $C_{23}H_{27}NO_2S_2$: C, 66.79; H, 6.58; N, 3.39.

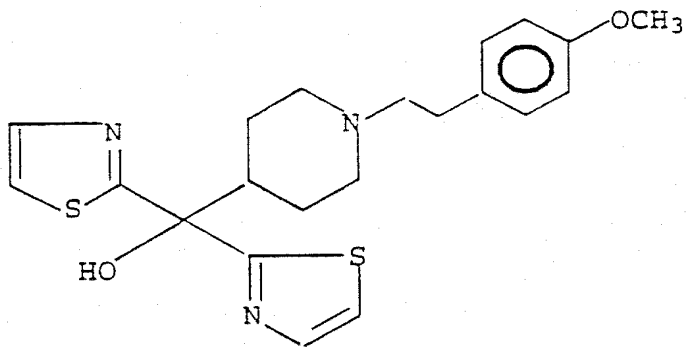
5 Found: C, 66.68; H, 6.40; N, 3.49.

Example 46

α -[1-[2-(4-Methoxyphenyl)ethyl]-4-piperidinyl]- α -(2-thiazolyl)-2-thiazolemethanol

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Prepare according to the procedure described in Example 34 using 2-lithiothiazole.

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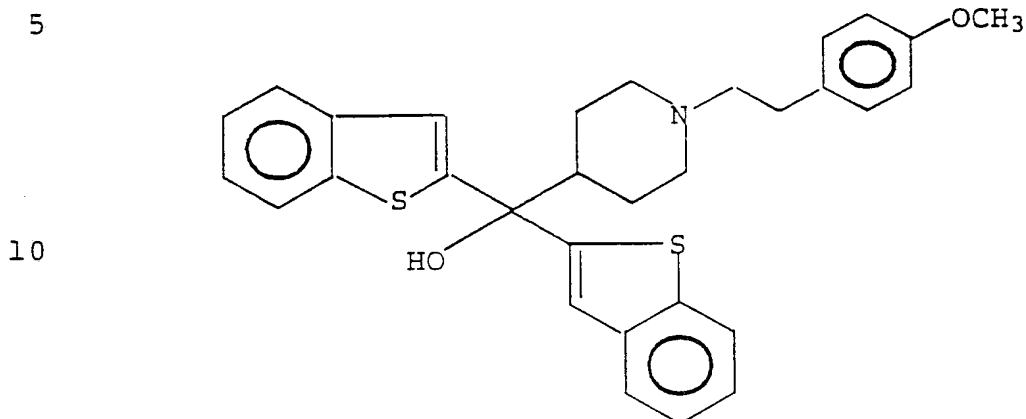
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-67-

Example 47

α -[1-[2-(4-Methoxyphenyl)ethyl]-4-piperidinyl]- α -
(benzo[b]thiophene-2-yl)-2-benzo[b]thiophenemethanol



15 Dissolve benzo[b]thiophene (10.0g, 74.5mmol) in anhydrous tetrahydrofuran (100mL), place under an argon atmosphere and cool to -78°C . Add, by dropwise addition, n-butyllithium (32.79mL, 81.97mmol) and stir briefly. Add, by dropwise addition, a solution of 1-[2-(4-methoxyphenyl)ethyl]-4-piperidinecarboxylic acid, methyl ester (20.67g, 74.52mmol) in anhydrous tetrahydrofuran (200mL) and stir at -78°C for 1.5 hours. Quench with saturated ammonium chloride, separate the organic phase and extract the aqueous phase with ethyl ether. Combine the organic phases, dry (MgSO_4) and evaporate the solvent *in vacuo*. Purify by chromatography (50% ethyl acetate/hexane) and recrystallize (isopropanol) to give the title compound as a white solid; mp $168-179^{\circ}\text{C}$.

20

25

30 Anal. Calcd for $\text{C}_{23}\text{H}_{25}\text{NO}_2\text{S}$: C, 72.79; H, 6.64; N, 3.69. Found: C, 72.34; H, 6.15; N, 2.63.

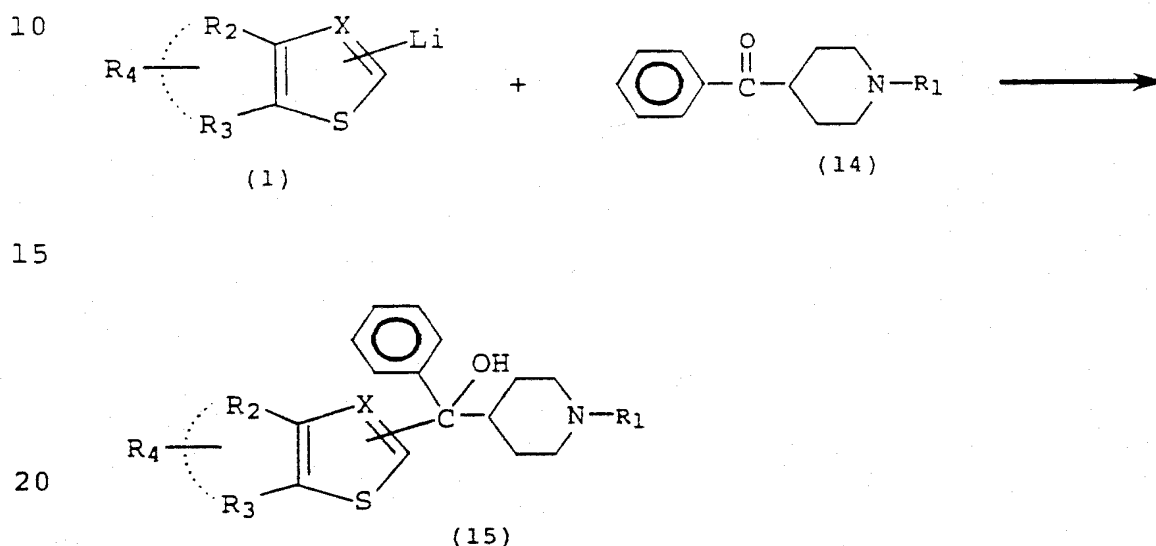
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-68-

Another general synthetic procedure for the preparation of the compounds of Formula I wherein Y is -C(OH)(phenyl)- is set forth in Scheme F. In Scheme F, all substituents are as previously defined unless otherwise indicated.

5

Scheme F



25 For example, a solution of the appropriate lithio thiacyclic derivative of structure (1) is contacted with the piperidinyllithium derivative of structure (14) at a temperature range of from about -90°C to about -50°C and more preferably about -78°C. The reaction is typically

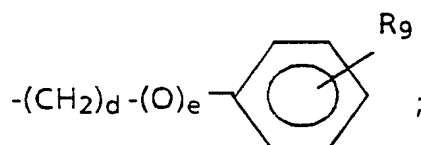
30 conducted under anhydrous conditions in a suitable aprotic organic solvent such as tetrahydrofuran. The piperidinyllithium derivative and the lithio thiacyclic derivative are preferably present in the reaction zone in an approximately equimolar quantity. A slight excess of either reactant is

35 not deleterious to the reaction. The reaction is allowed

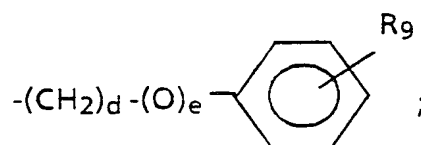
-69-

to proceed for a period of time ranging from about 20 minutes to about 5 hours, and more preferably about 2 hours. The reaction is then quenched with a proton source such as, for example, saturated aqueous ammonium chloride or methanol. The resulting reaction mixture is extracted with a suitable solvent, such as ethyl acetate, washed with water, dried over either Na_2SO_4 or MgSO_4 , filtered and the solvent evaporated *in vacuo*. The piperidinyl thiacyclic derivative of structure (15) can be purified by techniques known in the art such as recrystallization or chromatography as described previously in Scheme A, step a.

Alternatively, those piperidinyl thiacyclic derivatives of structure (15) wherein R_1 is $-(\text{CH}_2)_n\text{-Z-(CH}_2)_m\text{COR}_5$ wherein R_5 is OH or



wherein R_9 is CO_2R_{11} and R_{11} is H may be prepared from the appropriate piperidinyl thiacyclic derivatives of structure (15) wherein R_1 is $-(\text{CH}_2)_n\text{-Z-(CH}_2)_m\text{COR}_5$ wherein R_5 is $\text{C}_1\text{-4}$ alkoxy or



wherein R_9 is CO_2R_{11} and R_{11} is $\text{C}_1\text{-4}$ alkyl via an ester hydrolysis reaction as is known in the art.

30

Starting materials for use in Scheme F are readily available to one of ordinary skill in the art. For example, phenyl[1-(2-phenylethyl)-4-piperidinyl]methanone•HCl and α -[1-(2-phenylethyl)-4-

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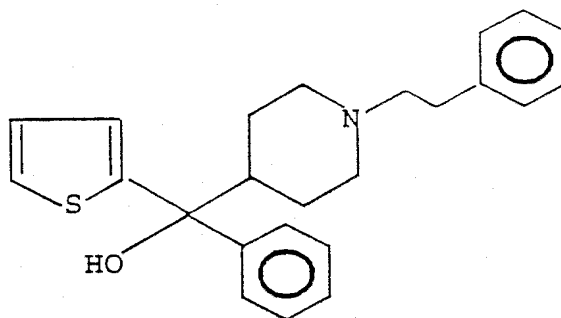
-70-

piperidinyl]phenylmethanol•HCl is disclosed in United States Patent 5,021,428 which is hereby incorporated by reference.

5 The following example presents a typical synthesis as described in Scheme F. This example is understood to be illustrative only and is not intended to limit the scope of the present invention in any way.

10 Example 48

α -[1-(2-Phenylethyl)-4-piperidinyl]- α -phenyl-2-thiophenemethanol



Mix phenyl[1-(2-phenylethyl)-4-piperidinyl]methanone•HCl (5.0g, 15.16mmol), 1N sodium hydroxide (100mL) and methylene chloride (250mL) and stir overnight at room temperature. Separate the organic phase and extract the aqueous phase with methylene chloride. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo* to give phenyl[1-(2-phenylethyl)-4-piperidinyl]methanone.

25

30 Dissolve phenyl[1-(2-phenylethyl)-4-piperidinyl]methanone (4.45g, 15.16mmol) in anhydrous tetrahydrofuran (40mL), place under an argon atmosphere and cool to -78°C. Add, by dropwise addition, 2-lithiothiophene (15.16mL of a 1M solution in tetrahydrofuran, 15.16mmol) and stir at -78°C

35 for 1.5 hours. Quench with saturated ammonium chloride,

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separate the organic phase and extract the aqueous phase with ethyl ether. Combine the organic phases, dry (MgSO₄) and evaporate the solvent *in vacuo*. Purify by chromatography (50% ethyl acetate/hexane) and recrystallize (cyclohexane) to give the title compound as a white crystalline solid; mp 143-144°C.

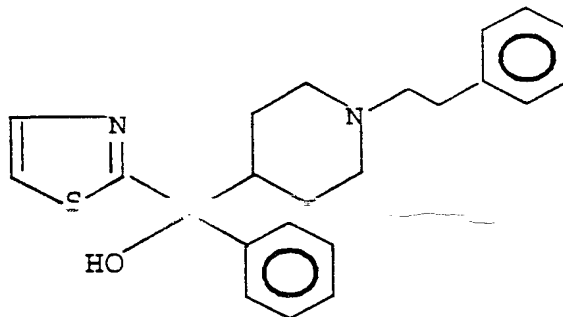
Anal. Calcd for C₂₄H₂₇NOS: C, 76.35; H, 7.21; N, 3.71.
Found: C, 76.34; H, 7.32; N, 3.59.

10

Example 49

α-[1-(2-Phenylethyl)-4-piperidinyl]-α-phenyl-2-thiazolemethanol

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Prepare according to the procedure described in Example 37 using 2-lithiothiazole.

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The compounds of the present invention are useful as non-sedating H₁ anti-histamines and mediator release inhibitors and are thus useful in the treatment of a variety of allergic diseases such as allergic rhinitis, seasonal rhinitis, allergic dermatoses such as acute urticaria, atopic dermatitis, contact dermatitis, gastrointestinal allergies which can be caused by the ingestion of either food or drugs, allergic pulmonary disease, ophthalmic allergies, insect stings and anaphylaxis, including the inhibition of brochospasms. These conditions and diseases can be relieved by administering to the patient in need thereof the compounds of formula I in an amount sufficient to treat the disease or condition such as an anti-allergic disease amount.

15

Since compounds of formula I are also serotonin 5HT₂ antagonists, they are useful in the treatment of a variety of disease states and conditions such as the treatment of anxiety, variant angina, ~~anorexia nervosa, Raynaud's~~ phenomenon, intermittent claudication and coronary or peripheral vasospasms. Also, these compounds can be used to treat late restenosis and to inhibit the development of atherosclerosis. The compounds inhibit the development of vascular smooth muscle cell hyperplasia. They should be administered on a prophylactic basis to prevent the development of this condition. These conditions and diseases can be relieved by administering to the patient in need thereof the compounds of formula I in an amount sufficient to treat the disease or condition such as an anxiolytic amount, antianginal amount, anti-anorexic amount. This can also be defined as an amount effective in treating a patient having a disease which responds to antagonism of 5HT₂ receptors. This quantity will be within the dosage range at which the compound exhibits its serotonin 5HT₂ antagonistic properties.

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One method of demonstrating the utility of the compounds of Formula I as anti-allergic disease agents is the following test protocol. One group of 10 guinea pigs is dosed orally with from about 0.1mg/kg to about 100mg/kg of the test compound. A control group of 10 guinea pigs is dosed orally with a similar volume of a vehicle (a solution of 0.5% methylcellulose and 1% ethanol). Both groups should be anesthetized and their dorsal areas shaved. One hour later, both groups are given intravenous injections of 1% Evans Blue Dye (1ml) via the jugular vein. Immediately following the dye injection, both groups are injected intradermally in the dorsal area with histamine diphosphate injections (1µg/0.1 ml) to produce histamine wheals. Twenty minutes after injection of the histamine, the animals are sacrificed and the size of the wheal area is then calculated from the diameter of the exposed wheal. A compound is considered to possess antihistamine activity if the wheal area of the drug treated group is statistically smaller than that of the control group.

20

Any other method for testing the compounds of Formula I for anti-allergic efficacy may be used. For example, see Van Rossum, J. M., *Arch. Int. Pharmacodyn.* 143: 299 (1963); Chang, R. S. L, et al. and Histamine H₁ Receptors in Brain Labeled with [³H] Mepyramine., *Eur. J. Pharmacol.* 48:463-464 (1978). Mediator release inhibition may be tested according to published methods, one of which is Yanagihara, Y., Abe, T., Kuroda, T. and Shida, T., Immunopharmacological actions of the new antiallergic drug butyl 3'-(1H-trtrazol-5-yl)oxamilate. *Arzneim.-Forsch.* 38: 80-83 (1988).

25
30

Likewise, the compounds of Formula I can be tested by any appropriate method for 5HT₂ antagonism. The ability of the compounds to antagonize the effects of serotonin at the

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5HT₂ receptor can be demonstrated by the spiroperidol binding test as described by Peroutka et al., in *Mol. Pharmacol.*, Vol. 16, pages 687-699 (1979). In this test, 5HT₂ receptors are exposed to both [³H] spiroperidol, (a substance known to have a specific affinity for the receptor) and the test compound. The extent to which there is a decrease in binding of the [³H] spiroperidol to the receptor is indicative of the affinity of the test compound for the 5HT₂ receptor.

10

The ability of the compounds to antagonize the 5HT₂ receptors *in vivo* in the brain can be demonstrated via the 5-DMT head twitch test as described by Friedman et al. in *Commun. Psychopharmacol.*, Vol. 3, pages 89-92, (1979). The administration of 5-methoxy-N,N-dimethyltryptamine (DMT) to mice typically produces a characteristic head twitch in the mice. In this test, the mice are administered 5-DMT and a test compound. An absence of head twitches in the mice is considered to be predictive of the ability of the test compound to antagonize the 5HT₂ receptor *in vivo*.

20

An anti-allergic dose amount of the compounds of Formula I will vary with the disease being treated, the severity of the disease, the condition of the patient, the route of administration and a number of other conditions well known to those skilled in the art. Typically, an anti-allergic amount of the compounds of Formula I is about 0.01mg/kg/day to about 120 mg/kg/day. This dose may be divided into a number of doses per day depending upon the result desired. This is also the dose for use separately as an antihistamine and the dose for use separately as a mediator release inhibitor.

30

Likewise, the dosage range at which these compounds exhibit their ability to block the effects of serotonin at

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the 5HT₂ receptor can vary depending upon the particular compound being administered, the particular disease or condition being treated and its severity, the patient, other underlying disease states the patient is suffering from, and other medications that may be concurrently administered to the patient. Generally though, these compounds will exhibit their serotonin 5HT₂ antagonist properties at a dosage range of from about 0.001 mg/kg of patient body weight/day to about 4.0 mg/kg of patient body weight/day. The compounds can be administered orally or parenterally to achieve these effects.

"Treatment" means the ability of the compound to reduce the severity of or alleviate the symptoms related to the disease or be used prophylactically.

The compounds of the present invention are administered to a patient in need of such therapy. "Patient" means a mammal such as a guinea pig or other rodent, dog, cat, or human. The route of administration may be by any appropriate method known to those skilled in the art such as oral, buccal, sublingual, parenteral, topical, ophthalmical or by inhalation.

Pharmaceutical compositions can be manufactured utilizing techniques known in the art. Typically an effective amount of the compound to treat a specified disease will be admixed with a pharmaceutically acceptable carrier.

For oral administration, the compounds can be formulated into solid or liquid preparation such as capsules, tablets, lozenges, powders, suspensions or emulsions. Solid unit dosage forms can be capsules of the ordinary gelatin type containing, for example, surfactants,

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lubricants and inert fillers such as lactose, sucrose, and cornstarch or they can be sustained release preparations. In another embodiment, the compounds of Formula I can be tableted with conventional tablet bases such as lactose, sucrose, and cornstarch in combination with binders, such as acacia, cornstarch, or gelatin, disintegrating agents such as potato starch or alginic acid, and a lubricant such as stearic acid or magnesium stearate. Liquid preparations are prepared by dissolving the active ingredient in an aqueous or non-aqueous pharmaceutically acceptable solvent which may also contain suspending agents, sweetening agents, flavoring agents and preservative agents as are known in the art.

For parenteral administration the compounds may be dissolved in a physiologically acceptable carrier and administered as either a solution or a suspension. Illustrative of suitable pharmaceutical carriers are water, saline, dextrose solutions, fructose solutions, ethanol or oils of animal, vegetable or synthetic origin. The pharmaceutical carrier may also contain preservatives, buffers, etc., as are known in the art.

For nasal administration, the compounds may be dissolved in a physiologically acceptable pharmaceutical carrier and administered as a solution. Illustrative of suitable pharmaceutical carriers are water, saline, and aqueous alcoholic solutions. The pharmaceutical carrier may also contain preservatives, buffers, etc., as are known in the art.

For topical administration, the compounds can be incorporated into a suitable topical carrier using techniques well known in the art. Examples of suitable topical carriers include oleaginous bases such as white

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petrolatum, absorption bases such as hydrophilic
petrolatum, emulsion bases such as lanolin, and water
soluble bases such as polyethylene glycol ointment. The
topical carrier may also contain preservatives, buffers,
5 etc., as are known in the art.

For inhalation therapy, the compounds can be
incorporated into an aqueous alcoholic solution containing
a fluorinated hydrocarbon propellant and packaged into a
10 suitable administration device as known in the art.

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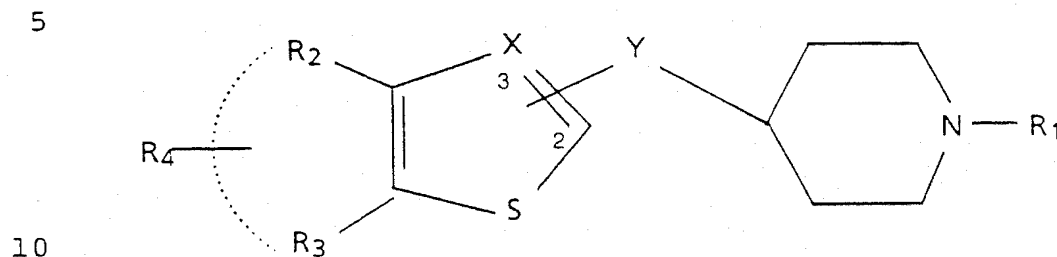
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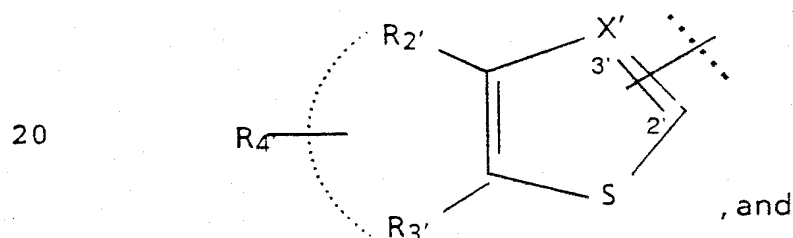
WHAT IS CLAIMED IS:

1. A compound of the formula:



optical isomers or pharmaceutically acceptable salts thereof,
wherein

15 Y is $-C(=O)-$, $-C(=CH_2)-$, $-C(H)(OH)-$, $-C(OH)(phenyl)-$ or $-C(B)(OH)$ wherein B is



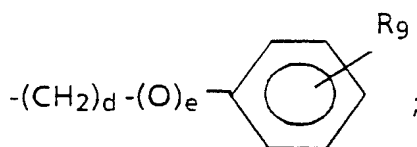
25 Y is attached at the heterocycle position 2 or 3, and when Y is $-C(B)(OH)$, B is attached at heterocycle positions 2' or 3';

30 X and X' are the same or different and are carbon, CH or nitrogen, provided that when Y is attached at the 3 or 3' position X and X' are each carbon, and when Y is attached at the 2 or 2' position X and X' are the same or different and are CH or nitrogen;

R₁ is $-(CH_2)_n-Z-(CH_2)_mCOR_5$, $-C(O)R_8$ or

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R_2 , R_3 , R_2' and R_3' are the same or different and are hydrogen or C_{1-4} alkyl, or when R_2 and R_3 , and R_2' and R_3' are respectively taken together, with the atoms to which R_2 and R_3 , and R_2' and R_3' are respectively attached, each form a phenyl moiety respectively substituted with R_4 or R_4' ;

10

Z is a bond, O, or S;

R_4 or R_4' are the same or different and are hydrogen, chloro, fluoro, C_{1-4} alkyl, or C_{1-4} alkoxy;

15

R_5 is OH, C_{1-4} alkoxy or $-\text{NR}_6\text{R}_7$;

R_6 and R_7 are the same or different and are H or C_{1-4} alkyl;

R_8 is C_{1-4} alkyl, C_{1-4} alkoxy;

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R_9 is H, C_{1-4} alkyl, C_{1-4} alkoxy, OH, chloro, bromo, fluoro, $-\text{CF}_3$, $-\text{NHC}(\text{O})\text{R}_{10}$, or CO_2R_{11} ;

R_{10} is C_{1-4} alkyl or C_{1-4} alkoxy;

R_{11} is hydrogen or C_{1-4} alkyl;

n is an integer from 0-3 provided that when Z is not a bond, n is an integer from 2-3;

25

m is an integer from 1 to 3;

d is an integer from 1-5; and

e is zero or 1, provided that when e is 1:

d is an integer from 2 to 5; and

30

X is N, or R_2 and R_3 , with the atoms to which R_2 and R_3 are attached, form a phenyl moiety; or X is N, and R_2 and R_3 , with the atoms to which R_2 and R_3 are attached, form a phenyl moiety.

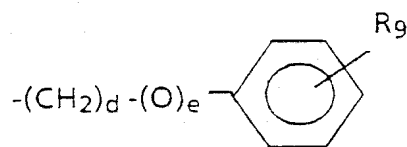
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-80-

2. The compound of claim 1 wherein R_2 and R_3 together, with the atoms to which R_2 and R_3 are attached, form a phenyl moiety.

5 3. The compound of claim 1 wherein X is nitrogen.

4. The compound of claim 1 wherein R_1 is



5. The compound of claim 4 wherein d is 2, e is 0 and R_9 is CO_2R_{11} .

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6. The compound of claim 1 wherein R_2 and R_3 together, with the atoms to which R_2 and R_3 are attached, form a phenyl moiety and X is nitrogen.

20

7. The compound of claim 1 wherein R_2 and R_3 together, with the atoms to which R_2 and R_3 are attached, form a phenyl moiety and X is CH or carbon.

8. The compound of claim 1 wherein X is CH or carbon.

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9. The compound of claim 1 wherein Y is $-C(=O)-$.

10. The compound of claim 1 wherein Y is $-C(H)(OH)-$.

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11. The compound of claim 1 which is [2-Benzothiazolyl][1-[2-(4-methoxyphenyl)ethyl]-4-piperidinyl]methanone or any pharmaceutically acceptable addition salt thereof.

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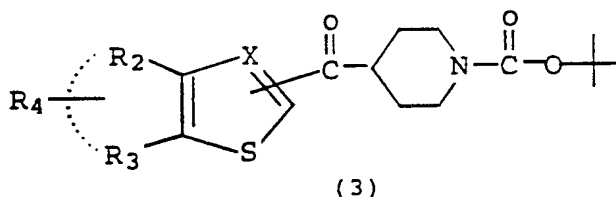
12. A pharmaceutical composition comprising the compound of claim 1 and a pharmaceutically acceptable carrier.

5 13. Use of a compound according to any of claims 1-11 in the preparation of a medicine for the treatment of allergic disease.

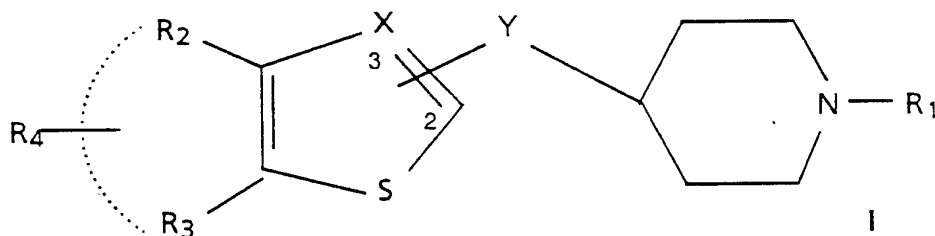
10 14. Use of a compound according to any of claims 1-11 in the preparation of a medicine for treating a disease responsive to antagonism of the 5HT₂ receptor.

15 15. Use of a compound according to any of claims 1-11 as a medicine.

16. A method of using a compound of formula (3):



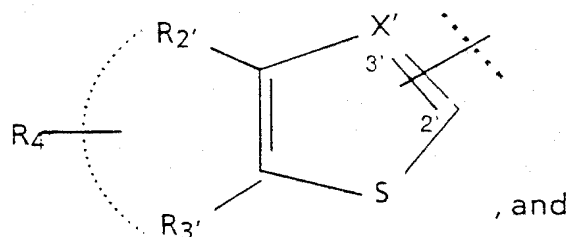
to make a compound of Formula I:



optical isomers or pharmaceutically acceptable addition salts thereof, wherein

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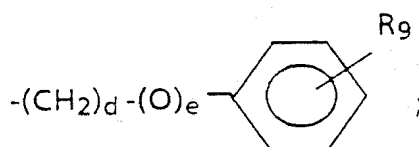
Y is $-C(=O)-$, $-C(=CH_2)-$, $-C(H)(OH)-$, $-C(OH)(phenyl)-$ or $-C(B)(OH)$ wherein B is



10 Y is attached at the heterocycle position 2 or 3, and when Y is $-C(B)(OH)$, Y is also attached at heterocycle positions 2' or 3';

15 X and X' are the same or different and are carbon, CH or nitrogen, provided that when Y is attached at the 3 or 3' position X and X' are each carbon, and when Y is attached at the 2 or 2' position X and X' are the same or different and are CH or nitrogen;

R₁ is $-(CH_2)_n-Z-(CH_2)_mCOR_5$, $-C(O)R_8$ or



25 R₂, R₃, R₂' and R₃' are the same or different and are hydrogen or C₁₋₄ alkyl, or when R₂ and R₃, and R₂' and R₃' are respectively taken together, with the atoms to which R₂ and R₃, and R₂' and R₃' are respectively attached, each form a phenyl moiety substituted with R₄ or R₄';

30 Z is a bond, O, or S;

R₄ or R₄' are the same or different and are hydrogen, chloro, fluoro, C₁₋₄ alkyl, or C₁₋₄ alkoxy;

R₅ is OH, C₁₋₄ alkoxy or $-NR_6R_7$;

35 R₆ and R₇ are the same or different and are H or C₁₋₄

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alkyl;

R₈ is C₁₋₄ alkyl, C₁₋₄ alkoxy;R₉ is H, C₁₋₄ alkyl, C₁₋₄ alkoxy, OH, chloro, bromo, fluoro, -CF₃, -NHC(O)R₁₀, or CO₂R₁₁;5 R₁₀ is C₁₋₄ alkyl or C₁₋₄ alkoxy;R₁₁ is hydrogen or C₁₋₄ alkyl;

n is an integer from 0-3 provided that when Z is not a bond, n is an integer from 2-3;

m is an integer from 1 to 3;

10 d is an integer from 1-5; and

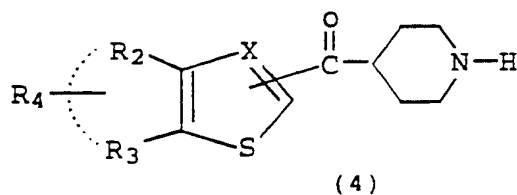
e is zero or 1, provided that when e is 1:

d is an integer from 2 to 5; and

15 X is N, or R₂ and R₃, with the atoms to which R₂ and R₃ are attached, form a phenyl moiety; or X is N, and R₂ and R₃, with the atoms to which R₂ and R₃ are attached, form a phenyl moiety;

(a) by deprotecting the compound of formula (3) to produce compound (4):

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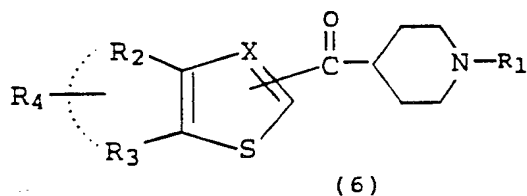


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as previously defined;

(b) optionally reacting compound (4) with R₁'-Hal in the presence of an appropriate base to form compound (6):

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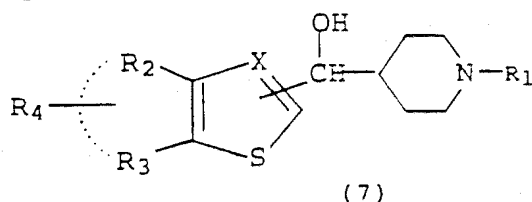


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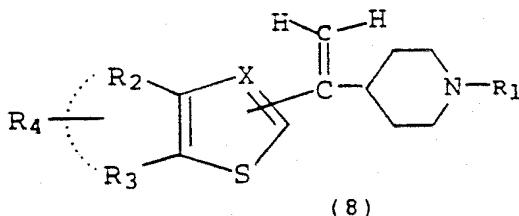
as previously defined and wherein Hal is Cl, Br or I;

(c) optionally reducing the carbonyl functionality of compound (4) with a reducing agent to produce compound (7):



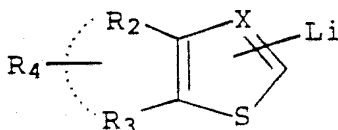
as previously defined;

(d) optionally converting the carbonyl functionality of compound (4) to an ethenylene group by reacting compound (7) with a suitable ylid to produce compound (8):



as previously defined;

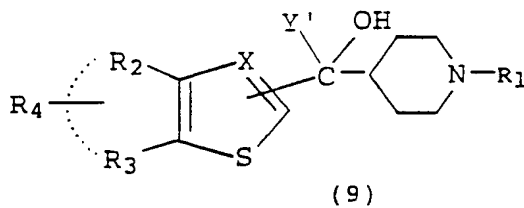
(e) optionally converting the carbonyl functionality of compound (6) to a phenyl tertiary alcohol or thiacyclic tertiary alcohol by reacting phenyllithium or



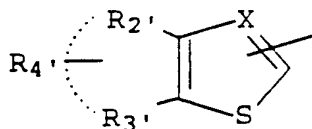
to produce compound (9):

as previously defined, and wherein Y' is phenyl or

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as previously defined; or

(f) optionally preparing pharmaceutically acceptable
addition salts of Formula I.

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US93/00448

A. CLASSIFICATION OF SUBJECT MATTER

IPC(5) :C07D 495/00 C07D 513/00, C07D 417/02, C07D 401/02, A61K 31/445

US CL :546/202, 546/198 546/209, 546/212, 514/321, 514/324, 514/326

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 548/152,159

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Fieser and Fieser, John Wiley & Sons Vol. 1-12, (1986)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS 5-HI, Serotonine, Benorazole, Denzthiazole and Piperidine?

CAS Servtonine, Benzoxazole, Benzthiazok, and Peperidins and struuctural search

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Kokohmskaya, V.V.; Krasovskaya, M.S.; Strizhakova, E. P.; Mikhailova, A.G.; Biba, V.I.; Volkov, S.M.; Akhrem, A.A. "Stereochemistry of the addition of sodium acetylide, vinyl-and ethylmagnesium bromides, and phenyllithium to the carbonyl group of trans-2-methylhexahydrothiochroman-40ones epimeric at C-2." Chemical Abstract, vol. 102, p. 615 Abstract no. 131879r (Columbus, Ohio, 1985)	16
X	US, 4,310,465 (OLSON ET AL) 12 JANUARY 1982 See col. 3, lines 27-35	16

☒ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be part of particular relevance	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
E earlier document published on or after the international filing date	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Z* document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means	
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

22 APRIL 1993

Date of mailing of the international search report

27 MAY 1993

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US93/00448

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	"Organic Chemistry" Morrison and Boyd, p. 630,715,746 ALLYN and BACON, INC. 3rd Ed.	16
X	"Synthetic Organic Chemistry" Wagner and Zook, p. 675 John Wiley & Sons, Inc. 1953	16
Y	JP,A, 64-52,776 (HOEI YAKKO) 28 FEBRUARY 1988 See abstract	1
A	"Central Serotonin Receptors as Target for Drug Research" Richard A. Glenson J. Med. Chemistry 30(1) p.1-12	1-15

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US93/00448

BOX II. OBSERVATIONS WHERE UNITY OF INVENTION WAS LACKING

This ISA found multiple inventions as follows:

- I. Claims 1-9, 11-15, and process claim 16(b) (f), drawn to carbonyl (Y is C=O) compounds/salts and process for making them.
- II. Claims 1-8, 12-15, and process claim 16(d) (f), drawn to alkenyl (Y is C-CH₂) compounds/salts and process for making them.
- III. Claims 1-8, 10, 12-15, and process claim 16 (c) (f), drawn to Hydroxymethyl (Y is CH(OH)) compounds/salts and process for making them.
- IV. Claims 1-8, 12-15, and process claim 16 (e) (f), drawn to Hydroxphenyl/hydroxybenzoxaly methyl (Y is CPh (OH) or C (OH) B) compounds/salts and process for making them.
- V. Claim 16(a) process for making intermediates.